

Polymeric Materials in the Anthropocene: Environmental Accumulation, Human Health Concerns, and Cultural Response

Vandita Sharma¹, Nitu Sehrawat^{2*}, Rupali Pandey³, Manisha Verma⁴, Nisha Malhotra⁵

Abstract

Polymers made via conventional techniques are very useful because of their strength, adaptability, and cheap. Plastics are not degradable naturally, which creates lots of environmental issues. As plastic products degrade over time, they decompose into microplastics which enter the environment. These microscopic particles called microplastics have been identified in agricultural soils, freshwater and marine environments, and atmospheric dust, enabling their continuous movement through ecosystems and food webs. Recent research shows high concentrations of traces of microplastics in human biological systems. Non-degradability of polymer in environment leads to plastic pollution. Some good alternatives like bioplastics are introduced to replace this pollution of the environment by using engineering techniques. Literary and cultural studies contribute an essential analytical aspect by viewing plastics as cultural symbols of disposability, ecological disengagement. This work integrates ELA, microplastic behavior analysis, and emerging bioplastic innovations to provide a vast understanding of polymer diffusion. Recent research on microalgae-based biodegradable plastic has been examined as sustainable alternatives, which suggests that effective solutions of polymer-related problems require a combination of technological innovation and regulatory frameworks.

Keywords: Polymers, microplastics, environmental degradation, human health impacts, environmental degradation, soil pollution, bioplastics, microalgae

INTRODUCTION

Artificial polymers have become a cornerstone of technological progress, as they are versatile, resistant, and affordable. It is widely used in packaging, health care, construction, transportation and consumer goods. But as polymer becomes increasingly widespread, issues of sustainability – and human health – are becoming even more pressing. Polymers are not biodegradable in nature, which creates an issue for environment friendly material management and does not follow with the principles of circular economy.

Today's system of waste management and recycling has not kept up with an increase in plastic consumption. Hence, polymer waste remains in the environment in prodigious amounts leading to breakdown in the form of microplastics (≤ 5 mm) and nano plastics instead of degradation. These particles are now identified in terrestrial, aquatic and atmospheric compartments forming a persistent

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Received Date: January 30, 2026

Accepted Date: May 25, 2026

Published Date: June 16, 2026

Citation: Vandita Sharma, Nitu Sehrawat, Rupali Pandey, Manisha Verma, Nisha Malhotra. Polymeric Materials in the Anthropocene: Environmental Accumulation, Human Health Concerns, and Cultural Response. Journal of Polymer & Composites. 2026; 14(Special Issue 3): S1016–S1034p.

and inevitable exposure pathway. From a sustainability point of view, the continued presence results from inefficiencies in design processes including material selection and evaluation over full life cycle management culminating to an end-of-life strategy.

New scientific data suggest that the occurrence of microplastics is no more confined to environmental compartments, but may affect the human body as well. Exposure mainly takes place through ingestion of contaminated food and water, inhalation of air (binded particles) and contact with polymer products [1–3].

The human health effects alone emphasize the infeasibility of current polymer strategies [4]. The aim is to provide sustainable polymer systems with minimal persistence in the environment [5] while protecting human health. We also discussed how bioplastics have gained significant attention as a viable and sustainable alternative to conventional plastics [6]. Derived from renewable resources, they offer several advantages, including reduced carbon footprint, biodegradability [7], and lower environmental persistence. Depending on their composition, bioplastics may be bio-based, biodegradable, or both, making them versatile materials for diverse applications.

LITERATURE SURVEY

The production of polymers has extended beyond the scope of academics from mid-20th century and have attracted interest from sustainable and environmental engineering and material science. Earlier the researchers only concentrated on understanding the mechanical properties of synthetic polymers and their adverse effect on human life. Additionally, these properties convey a deeper and fundamental picture of plastics formation with vast industrial and consumer applications. However, globally the systematic material flow description indicated that due to low recycling consequences and high resistance to biodegradation the major part of total volume of plastic is buried in land or into natural systems [3, 8]. These observations recast polymers as enduring man-made substances and their environmental accumulation as a system problem rather than local waste-management challenge [1, 2, 9].

As investigations developed, the focus turned towards the environmental destiny of plastic waste, particularly formation of microplastics through processes such as degradation by ultraviolet radiation and mechanical abrasion and oxidative degradation [4, 10]. Studies of environmental monitoring have found the presence of microplastics in marine, freshwater, and terrestrial ecosystems, as well as in atmospheric sampling sites across polar to remote regions of the world; thus, indicating global transportability and persistence [11–13]. Ecological research also indicated that microplastics are taken up by biota in various trophic levels, from zoo-plankton to top predators, and thereby contribute to bio-accumulation and the trophic transfer of microplastics [14, 15]. Negative health effects including oxidative stress, inflammation responses, reduced reproductive success and feeding impairment have been reported from laboratory and field ecotoxicological studies in exposed organisms [16–18]. Despite the large amount of evidence about ecological effects, differences in sampling methods, particle size fractionation and polymer identification exist that made impossible a comparison between studies and a quantitative risk assessment [19].

Human exposure to microplastics has been an emerging trend in recent literature, with ingestion, inhalation, and dermal contact identified as the main pathways of exposure. Microplastics have been found in drinking water, seafood, salt and indoor air indicating that there is an ongoing exposure to low doses of microplastics throughout life [20–22]. Biomedical research made an important breakthrough by evidencing microplastic in human blood, lung tissue, placenta samples and vascular plaques which suggested that the previous notion of biological barriers should be challenged [23–25]. Biototoxicity evaluations have pinpoint various channels of harm related to plastics additives (i.e. bisphenols and phthalates) such as immune-endocrine dysfunction, enduring inflammation, redox imbalance etc. [26–28]. Although, a detailed toxicological survey is already demonstrated in the existing literature, these highlights either short-term goals or experimental studies with limited human microplastics exposure data. Thus, a weak relation is established between prolonged exposure and long-term disease impacts which can be taken into consideration.

Latest research points that bioplastics from renewable resources can minimize fossil dependency and associates sustainable material systems [29]. Enhanced food-packaging bioplastics now indicates improved barrier capacity, thermal reliability, and shelf-life efficiency [30]. Despite the rise in production rate, lack of scalability and waste classification still restrain large-scale implementation [31]. Advance research also spotlights toxicity measurement and secure design to maintain sustainability perks [32]. ‘Sustainability justice’ have persuaded many environmentalists and medical practitioners to investigate the main cause of polymer pollution. Various studies indicate that major health risk is visible in the people living nearby to dumping sites, destruction units or any such type of informal waste-disposals areas [33, 34]. Unauthorized landfills in residence regions where prolonged engagement to plastic and toxic pollutants persists, develop a good binding polymer debris and health vulnerability to labors working there [35, 36]. This concludes that there is an inappropriate spread of polymer threats worldwide. Despite the human-related risks foreseen, wide research is still to be carried out related to polymer and environmental technologies.

Over the past few decades, green humanities have presented a critical opinion on plastic as a traditional and conceptually a charged medium. In general, a consumer-driven society considers polymer as a wasteful and environment hazardous [37, 38]. The term ‘slow damage’ has obtained key attention in relation to plastic pollution, outlining it as gradual, building up plastic breakdown functioning on long-term of time [39]. Recent literature and eco-friendly fiction have illustrated waste-clogged landfills and humans as toxic adulterated with plastic residues. The scientific outcomes drawn from these literary works focus on how the microplastic piles up in living tissues and transforms it into value-based and affective narratives [40–42]. Even though literary implications are clear reflection of public perspective of ethics, they are far close to empirical science.

Researchers from India and Global South have examined polymers and plastic pollution from the perspective of local people and their real-life experiences. The research indicates the impact of polymers pollution in everyday life, socio-economic communities and environment, and particularly on the people who are most vulnerable to it. Fast urbanization areas in India have frequently reported blocked drainage systems, harming pollutants in rivers and degrading health of people due to accumulation of plastics [43]. In fact, Global south literature demonstrated the idea of toxic colonialism where the plastic waste of an industrialized country is dumped in the lands of developing nations [44, 45], bridging the postcolonial discrimination against polymer pollution and global demand. These narrations reveal the actual human suffering caused due to polymer pollution and its aftereffects which are in a way neglected in the environmental reports issued till date.

The primary emphasis symbolizes the evolution of polymer perseverance, worldwide distribution of microplastics and related health issues. Although, many setbacks already exist, such as study on prolonged impact of toxicology, limited literature on established exposure parameters and methods to connect environmental justice problems with scientific computing. The present work objective is to address such gaps by associating polymer analysis, environmental implications, human health evaluations and literary work into a consolidate multidisciplinary framework.

Impact of Polymers on Human Health and Environmental Dissemination

Industrial manufacture, fossil fuel acquisition corresponds to consumer consumption and landfills wastage, or environmental discharge [46] contribute to the lifecycle of synthetic polymers [21]. There is wide range of plastics built up due to inadequate waste control systems. Over the years, these plastics break down through things like physical wear, sunlight, chemical reactions, and microbes. This process turns them into microplastics and nano plastics [39, 40]. These tiny particles stick around for decades and spread everywhere such as land, water, even the air.

The theoretical structure demonstrates in Figure 1, the progression of polymers from industrialized areas to eco-friendly and health related problems. The above figure describes this lifecycle, showcasing

the transition of microplastics to macro plastics and their extensive environmental propagation. Additionally, the figure also illustrates how these particles spread through ecosystems, enhancing a long-lasting ecological impairment and bioconcentration.

Polymers production and utilization have derived a vast quantity of waterborne waste that is not effectively treated by the existing recycling resources. Their improper disposal results in extended environmental retention [1, 2] and disintegration into microplastics. These are spread as microscopic particles via air, soil and water and thereby causing persistent exposure channels [14–19]. Human interaction mainly arises through oral and inhalation pathways, leading to sustained consequences of inflammation and endocrine disorder. Lastly, the reports recommend that adequate material design, socio-economic methodology and policies related to human health protection are methods to decrease the environmental risk [5] and ensure public health.

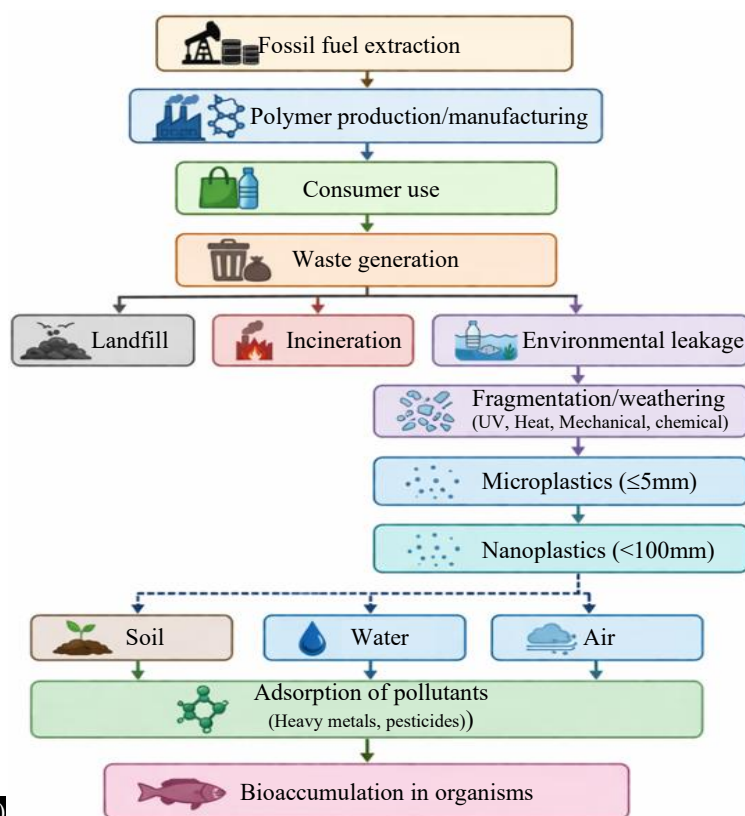
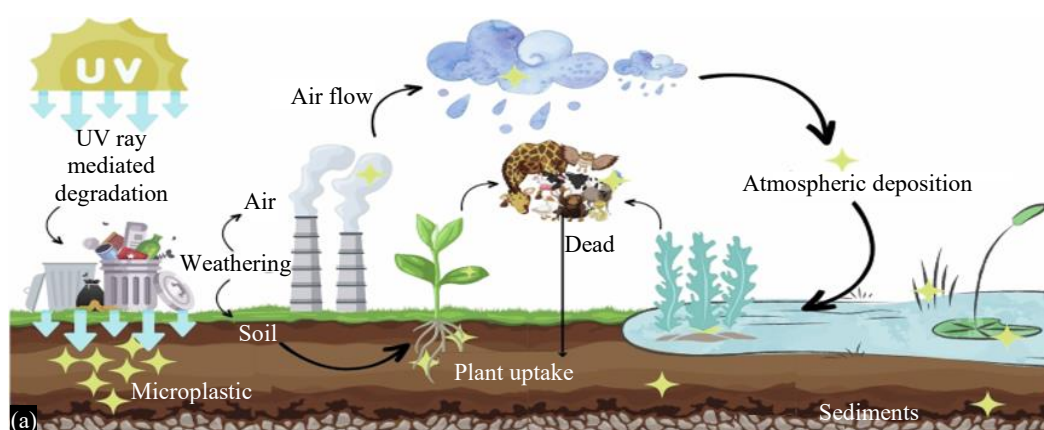


Figure 1. (a) Lifecycle of polymers and (b) environmental dissemination.

Mathematical Framework for Polymer Lifecycle Analysis

Plastic Waste Accumulation

The development of plastic waste in the environment is controlled by trade-off between continuous input and degradation. This can be expressed as:

$$\frac{dP(t)}{dt} = I - k_d P(t) \quad (1)$$

Where:

$P(t)$ = plastic waste quantity at time t

I = rate of plastic input to the environment

k_d = constant shows rate of degradation

This equation specifies that plastic waste rises due to external input and reduces slowly through degradation processes. Since k_d is very small for traditional polymers, degradation is nominal, contributing to accumulation.

Microplastic Formation Model

Microplastics are produced through fragmentation of microplastic waste and minimized by environmental removal processes. The governing equation is:

$$\frac{dM(t)}{dt} = -k_f P(t) - k_r M(t) \quad (2)$$

Where:

$M(t)$ = microplastic concentration

k_f = fragmentation rate constant

k_r = removal rate constant

In the equation the first term $k_f P(t)$ represents formation through plastic waste, while the second term $k_r M(t)$ depict the loss due to environmental processes such as sedimentation or degradation.

Human Exposure Model

Human exposure is supposed to be directly proportional to the environmental microplastic concentration:

$$E(t) = \alpha M(t) \quad (3)$$

Where:

$E(t)$ = human exposure level

α = exposure coefficient

This reflects the assumption that higher environmental contamination leads to increased exposure through ingestion, inhalation, and dermal contact.

Environmental Distribution Model

Microplastics are distributed across environmental compartments (soil, water, air) as fractions of total concentration:

$$M(t) = M_{soil}(t) + M_{water}(t) + M_{air} \quad (4)$$

The distribution is defined as:

$$M_{soil} = 0.5M, M_{water} = 0.3M, M_{air} = 0.2M \quad (5)$$

These fractions represent simplified environmental distribution. Like M_{soil} contributing 50% of total microplastics, M_{water} is contributing 30% of total and M_{air} is contributing 20% of total microplastics.

Discretized Form Used in MATLAB

The original model is formulated using continuous-time differential equations. However, to implement this in MATLAB simulations, this equation is to convert into discrete time by approximating derivatives using finite differences.

The MATLAB simulation implements a discrete-time approximation of the above differential equations (1)-(3).

$$P_{t+1} = P_t + (I - k_d P_t) \quad (6)$$

$$M_{t+1} = M_t + (k_f P_t - k_r M_t) \quad (7)$$

$$E_t = \alpha M_t \quad (8)$$

These equations are iteratively solved over time to simulate long-term environmental behavior.

Simulation-Based Environmental Impact Assessment

The above mathematical model is solved computationally in MATLAB to study the variation of polymer pollution and human exposure over time.

Lifecycle Model of Polymer Pollution

Figure 2, generated using MATLAB (R2022a), demonstrates that plastic waste increases steadily due to continuous environmental input. In contrast, microplastic concentration rises more rapidly because of fragmentation processes. Human exposures follow alike trend to microplastics, highlighting a strong correlation among environmental contamination and health risk.

Sensitivity Analysis

Time-dependent dynamics of human exposure, plastic waste, and microplastics are shown in the lifecycle model. Although plastic by-products accumulate gradually, microplastics shows the enhanced growth, enduring degradation and fragmentation mechanisms. Numerical analysis indicates a significant increase in microplastic levels gradually as the time passes, confirming the persistent and cumulative characteristics of polymer pollution.

Figure 3 represents the sensitivity analysis of the microplastic concentration in accordance with the fragmentation rate k_f as defined in (2). The results depict that increasing k_f substantially enhances microplastic generation, highlighting the significant influence of environmental weathering developments.

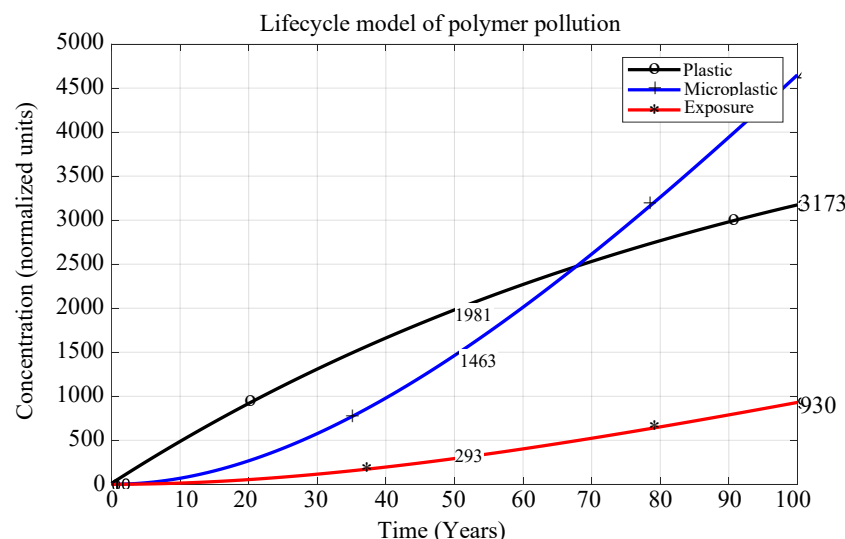


Figure 2. Lifecycle model showing plastic waste accumulation, microplastic formation, and human exposure over time.

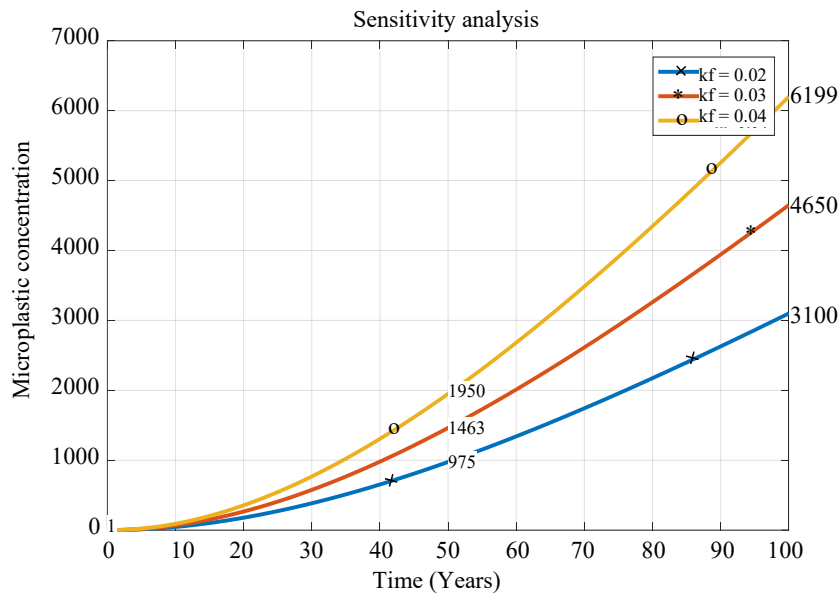


Figure 3. Sensitivity of microplastic accumulation to fragmentation rate.

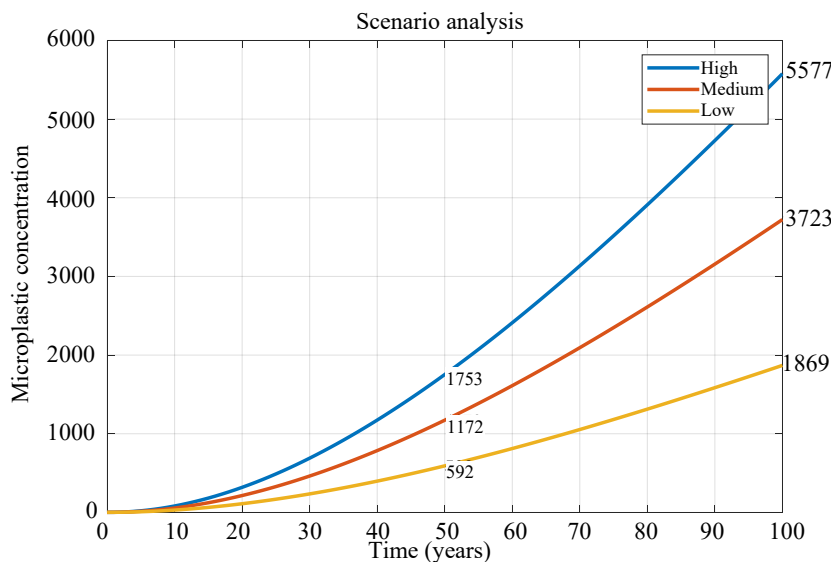


Figure 4. Microplastic accumulation under different plastic input scenarios

A minimal variation in k_f lead to significant changes in microplastic concentration over the time. The highest value of k_f results in the steepest growth curve, confirming that Micro-fragmentation is a leading factor that governs the dynamics of pollution.

Scenario Analysis

The scenario analysis appraises the effect of changing plastic input rates on microplastic decomposition, based on equations in section 3. According to equation (6), a rise in input rate I directly escalate the plastic waste P_t . As a result, it influences microplastic generation through equation (7). The scenario analysis simulation results (as shown in Figure 4) depict that increase in levels of input yields a fast growth in microplastic concentration as time passes.

However, reduced input decreases the accumulation trend. Practicing the waste management and sustainable production, are the best strategy to limit the accumulation of microplastic in long term.

Environmental Distribution

The distribution pattern of microplastics between environmental compartments (Soil, water and Air) is shown in Figure 5, based on the segmentation equation shown above equation and section 4. The total microplastic concentration $M(t)$ is the combination of soil, water, and air components.

The numerical analysis and simulation results indicates that the microplastics is found majorly in soil, then water and lastly air. This is due to the settling and retention behaviour of particles within terrestrial environments, although transport is accelerated through water bodies and dispersion in the atmosphere. The overall simulation results represents that polymer lifecycle processes result in constant microplastic decomposition in contrast the constant rise in human exposure over time is increasing.

Microplastics as Carriers of Co-Contaminants

Microplastics are not single particles that exist in the environment, but they actively interact with other contaminants. It easily accumulates with the pesticides, persistent organic pollutants, and pesticides with the help of multiple mechanisms such as weak intermolecular forces and hydrophobic and electrostatic attraction [41]. Microplastics are not that harmful, but when they are ingested by humans, they can transfer these added contaminants into our systems. The major risk is through the chemical carried out by the additional contaminants, which results in toxicity and slows down the process of degradation [42]. Additionally, the monitoring and control of microplastics are tough due to their homogenous nature; they are combining microfibers, tire-wear particles, conventional plastic, and biodegradable fragments.

Impact of Microplastics on Soil Ecosystems

Soil is an essential part of a balanced ecosystem that supports the growth of plants and maintains the regulation of water and recycling of nutrients. However, this ecological balance is highly disturbed with the increasing contamination of microplastics [47]. The key soil properties like pH, level of moisture, water retention capability, and other major characteristics of soil get highly affected due to the presence of microplastics. Ultimately it is affecting the organic process of degradation, microbial activity, and enzymatic functions. As per the research, their impact is also visible in seed germination rates, interrupted microbial functions, and reduced plant growth. Approximately 25% to 44% of soils are affected worldwide through pollution already, and microplastics add further stress and reduce the agricultural productivity [48]. The same can be depicted in Figure 6.

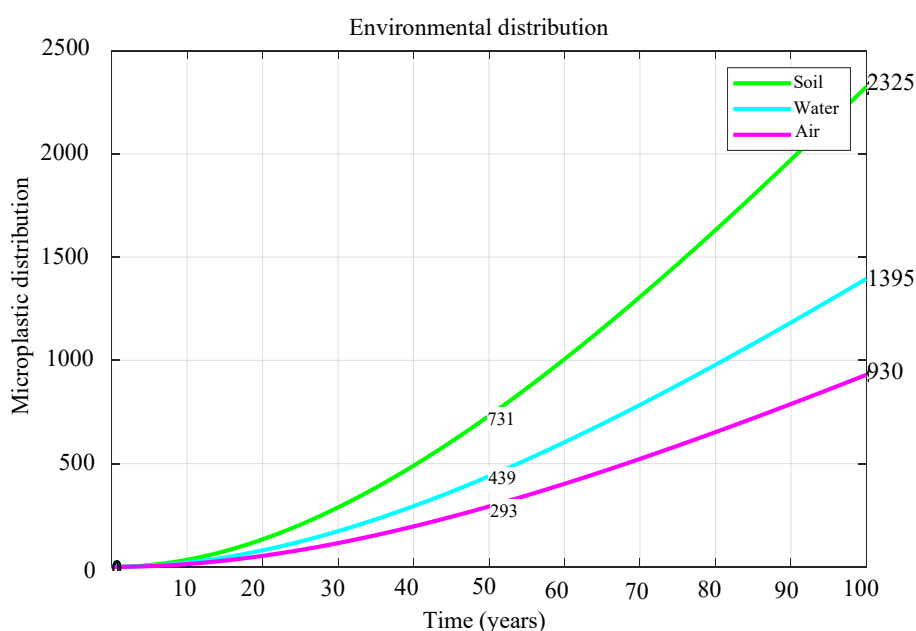


Figure 5. Distribution pattern of microplastics in soil, water, and air compartments.

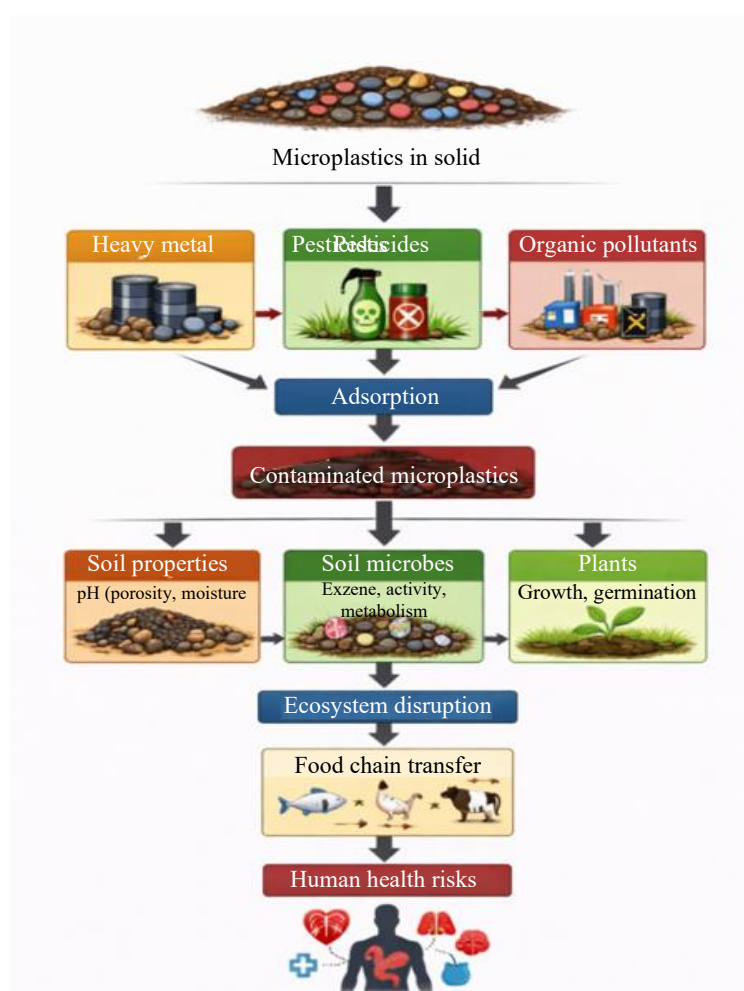


Figure 6. Microplastics interaction in soil ecosystem.

Mathematical Modelling of Polymer Lifecycle and Environmental Impact

Polymer Lifecycle Model

It assists in considering the polymer lifecycle not as a series of steps, but as a process. The buildup of $P(t)$ caused by plastic production subsequently converts slowly but steadily to microplastics $M(t)$ because of stress on the environment. This metamorphosis is not immediate. Other factors such as UV, mechanical wear, oxidation and other factors also contribute, and their impact is different depending on the situation. These microplastics ultimately lead to human exposure $E(t)$ either by ingestion, inhalation or even by skin contact. This model captures nothing, but accumulation over time. When plastic gets into the system it does not leave the system, it merely transforms i.e. Plastic $\rightarrow$ Microplastic $\rightarrow$ Exposure.

Implication on Human health through exposure pathways. At this stage, exposure to microplastics cannot be completely avoided. An obvious route is food, particularly seafood, packaged food and even drinking water [37]. Nevertheless, air is also as applicable. Airborne microplastics can be inhaled due to synthetic fibers, dust, industrial emissions, etc. [39, 41]. It also has dermal exposure but with less understanding. The daily exposure to polymer-based materials (which is virtually impossible to avoid anyway) probably contributes to it, though not to a quantifiable extent yet. Among the things that are noticeable is that exposure has no specific environment or population. It's widespread. Nonetheless, what constitutes low-dose, long-term exposure, in biological terms remains uncertain. It is worth considering that lack of understanding. Human exposure can be quantified by combining three pathways:

$$HEI(t) = w_i I(t) + w_h H(t) + w_d D(t) \quad (9)$$

Where:

$I(t)$ = ingestion exposure (food/water)

$H(t)$ = inhalation exposure (airborne microplastics)

$D(t)$ = dermal exposure (contact)

$w_i w_h w_d$ = weighting factors

Human exposure to polymer-derived microplastics occurs primarily through ingestion, inhalation, and dermal contact (shown in Figure 7). To quantify this, a Human Exposure Index (HEI) is defined as a weighted combination of these pathways, as given in (9).

Figure 8 illustrates the Human Exposure Pathways of Polymers Schematic illustrating ingestion, inhalation, and dermal contact routes leading to internal microplastic accumulation.

Microplastic Formation and Transport

The formation of microplastic is mostly due to fragmentation. Bigger plastic objects decompose with time, and the speed of the process is affected by the temperature of the environment, radiation, physical stress among other factors. Formation is but a portion of the picture. Micro plastics move once they are created. Soil tends to be a sink, water systems allow mass redistribution, and air currents can transport particles to unexpected distances. This is one of the reasons why microplastics are currently being found where direct sources are insignificant or non-existent. Therefore, the sources might be local, but the effect is not.



Figure 7. Microplastics in environment. (a) Plastic fragmentation into microplastics; (b) Microscopic analysis of microplastic particles; (c) Human interaction and exposure to microplastics.

Human exposure pathways to microplastics

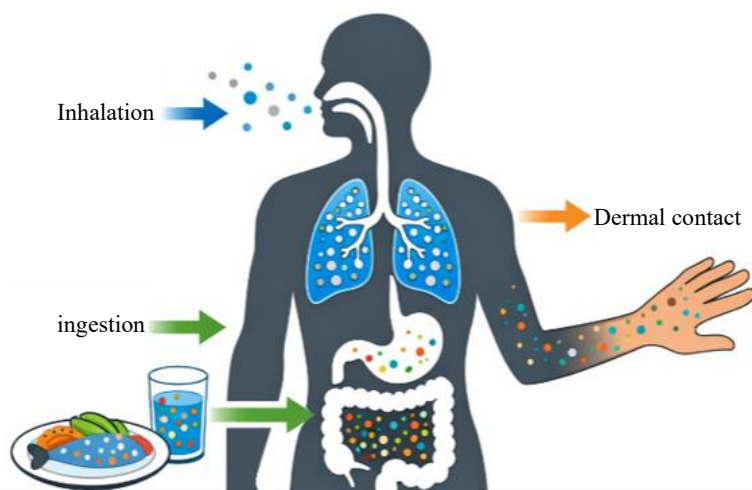


Figure 8. Human exposure pathways to microplastics.

Environmental Impact Index (EII)

To unite these factors, one can describe environmental impact with the help of a composite index; Environmental Impact Index (EII) is defined as a weighted combination of plastic waste, microplastic concentration, and human exposure:

$$EII(t) = w_1P(t) + w_2M(t) + w_3E(t) \quad (10)$$

Where:

$P(t)$ = plastic waste at time t

$M(t)$ = microplastic concentration

$E(t)$ = human exposure level

w_1, w_2, w_3 = weighting factors representing the relative contribution of each component.

The weighting constants are very flexible to some limits. This representation is not an ideal equation, but it shows how things have changed over time with human exposure.

Multi-Criteria Sustainability Index (MCSI)

To maintain sustainability, only biological degradation is not the only factor. However, the balance between environmental impact and exposure risk should be maintained. This performance index combines the efficiency of degradation and effect on environmental and human exposure as depicted in equation:

$$MCSI = w_D D + w_E \frac{1}{EII} + w_H \frac{1}{E} \quad (11)$$

Where,

D = degradation efficiency

E = human exposure

EII = Environmental impact index

w_D, w_E, w_H = weighting coefficients

Increased degradation aids sustainability whereas increased impact and exposure diminish it. The design is very basic, and it approximates the trade-offs well. The bioplastics would do well in this framework primarily due to their easy degradation. They do not completely do anything; it would be more appropriate to describe them as changing the balance instead of abolishing the issue. The MCSI serves as a comprehensive indicator for comparing different polymer systems and supports decision-making in the development of sustainable materials.

Environmental Impact Index (EII)

The Environmental Impact Index (EII) is the combination of plastic waste, concentration of microplastic, and human exposure into one measurable variable. The results show that there is a progressive increase in the environmental impact over time, which is mostly caused by a progressive accumulation of microplastics. A simple model to measure environmental impact.

$$EII = w_1P(t) + w_2M(t) + w_3E(t) \quad (12)$$

Where:

$P(t)$ = plastic waste at time t

$E(t)$ = human exposure level

$M(t)$ = microplastic concentration

w_1, w_2, w_3 = weighting level

The combined simulation graph depicted in Figure 9 evaluates environmental impact (EII), and sustainability performance (MCSI). Its results confirm that bioplastics significantly reduce the environmental impact and achieve a greater sustainability rating. The relatively low EII and high MCSI scores of bioplastics show how they could be more sustainable alternatives to traditional polymer

materials. From the above figure the data of EII (Conventional) is approximately 2050 and EII (Bioplastic) is 850. Whereas MCSI (Conventional) is in between 0.08–0.10 and MCSI (Bioplastic) lies in the range of 0.30–0.35.

Table 1 shows the comparison among the traditional plastics with bioplastics based on the major sustainability indicators, such as degradation behaviour, environmental impact, and human exposure. The analysis indicates that bioplastics tend to be more performance-worthy, primarily since they tend to decompose more easily and place a lesser strain on the environment. Conversely, traditional plastics are likely to last longer and are more dangerous. These observations are supported by the Multi-Criteria Sustainability Index (MCSI), which emphasizes the general benefit of bioplastics in comparison with the traditional polymer material.

ENVIRONMENTAL IMPACT OF POLYMERS

Ecosystem Disruption

Polymer pollution imposes considerable pressures on aquatic and terrestrial ecosystems by altering the biological changes and environmental conditions [26, 27]. Fragments of large plastics is highly affecting the nature, soil structure, blocking sun lights in water bodies and mostly interfering the oxygen exchange. Settled and suspended microplastics fragments and due to its minuscule size, it is destroying the quality of freshwater, environment, biodiversity, wetlands and bottom-dwelling ecosystems [22, 23]. These fragmented small particles are ingested by organisms inside numerous trophic layers like fish, marine mammals, plankton, birds, and invertebrates. In repercussion, it starts with physical blocking, food consumption gets reduced, and there are high chances of getting injured when injected. It also increases the risk of ecological balance, and the stability of the food web gets disturbed [4, 49].

Table 1. Sustainability comparison of conventional plastics and bioplastics.

Parameter	Conventional	Bioplastic
Degradation	Low	High
EII	High	Lower
Exposure	High	Reduced
MCSI	Low	High

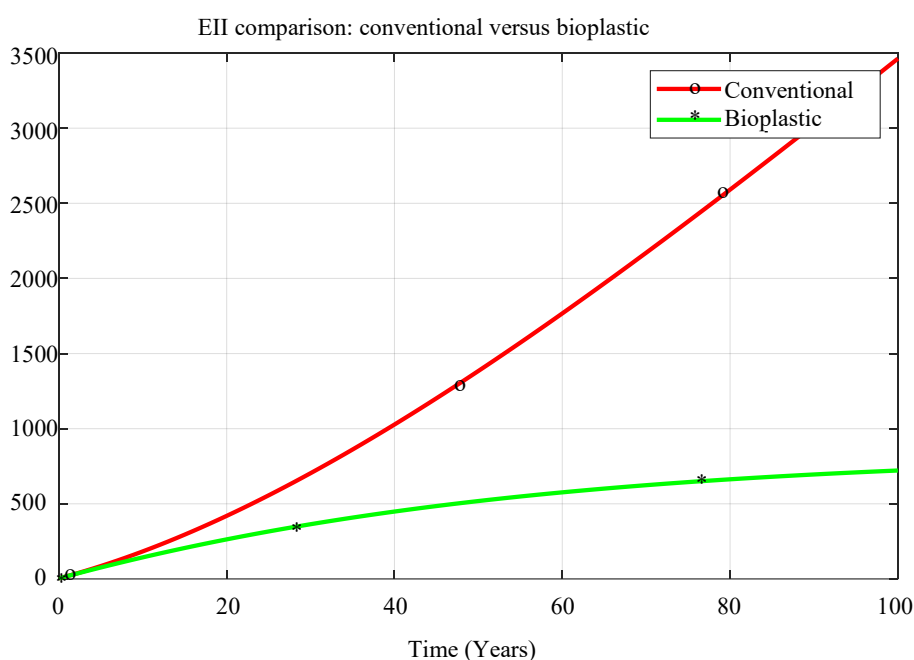


Figure 9. EII comparison and MCSI evaluation for conventional plastics and bioplastics, highlighting reduced impact and enhanced sustainability.

Interactions Between Chemicals and Biological Systems

Microplastics serve as a physical and chemically active surface. Due to their high specific surface area-volume ratio, these show superior physical affinity toward the absorption of persistent organic pollutants (POPs), pesticides, hydrocarbons, and heavy metals from the surrounding environment. These adsorbed CEs contribute to the ecotoxic footprint of microplastics, aside from it being a polymer. In biota, microplastics can serve as mediators of trans-species and ecosystem transfers of toxicants and microorganisms. This interaction exacerbates the risk of chemical exposure to animals ingesting microplastics and increases the probability that any biological effects will be adverse. These physical and chemical stresses, like composite phenomena, make the assessment of ecological risk more difficult because they contribute to the long-term degradation of the fighting ecosystem.

Contribution to the Greenhouse Effect

The process of polymers is closely connected to the production of fossil fuels and energy-consuming manufacturing, which accounts for a significant portion of greenhouse gas emissions. Polymer emissions are produced from the manufacturing of polymers to decommissioning and disposal. The burning of plastic produces carbon dioxide and other environmentally harmful gases such as oxides of nitrogen and sulfur, respectively [6], and further, they are enhanced by methanogenesis and ethene formation from biodegradation. In the environmental perspective of sustainability, it is also found that a life cycle approach is required to achieve substantial reductions in greenhouse gases due to polymers. The continued use of petrol and diesel-based polymers undermines the climate-mitigating goals, in addition to focusing production on an increasingly unsustainable one [43, 44].

Such is the cycle of processes in Figure 2, a never-ending loop of people producing and consuming materials at one end (economy) and generating waste on the other. In the lack of sufficient recovery and reuse, polymer waste is still a conveyor in the environment [8], not a migrating source from it. This polymer loop is another example of the circular renaissance of these natural materials, with their non-decaying nature of today's material use [1], and hence implies long-term environmental and human health aspects by living in a circle society. Bioplastic is a very promising alternative to diminish the pollution created by microplastic. But it should be responsibly used; biodegradation should be regularized and need technical and regulatory support [50].

BIOPLASTICS AS SUSTAINABLE ALTERNATIVES

The petroleum-based plastics have significantly changed the environmental balance, which led to the increase of the use of bioplastics [50]. Current global production of bioplastics is approximately 750,000 tons annually, with major industries actively investing in sustainable materials [5, 7, 50, 51].

Bioplastics are classified into three main categories as depicted in Figure 10. Hierarchical classification of bioplastics according to feedstock origin and biodegradability, distinguishing renewable bioplastics from petroleum-based non-biodegradable polymers such as polyethylene and PVC.

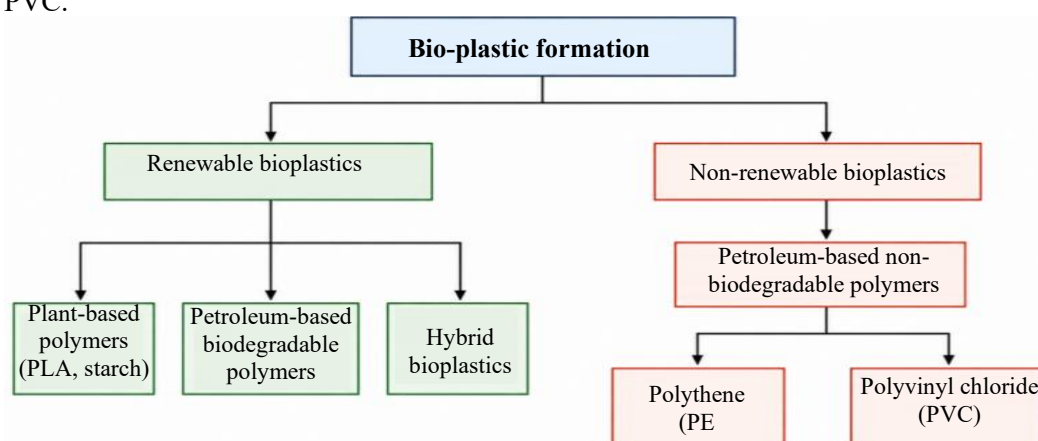


Figure 10. Classification of bioplastics based on source and biodegradability.

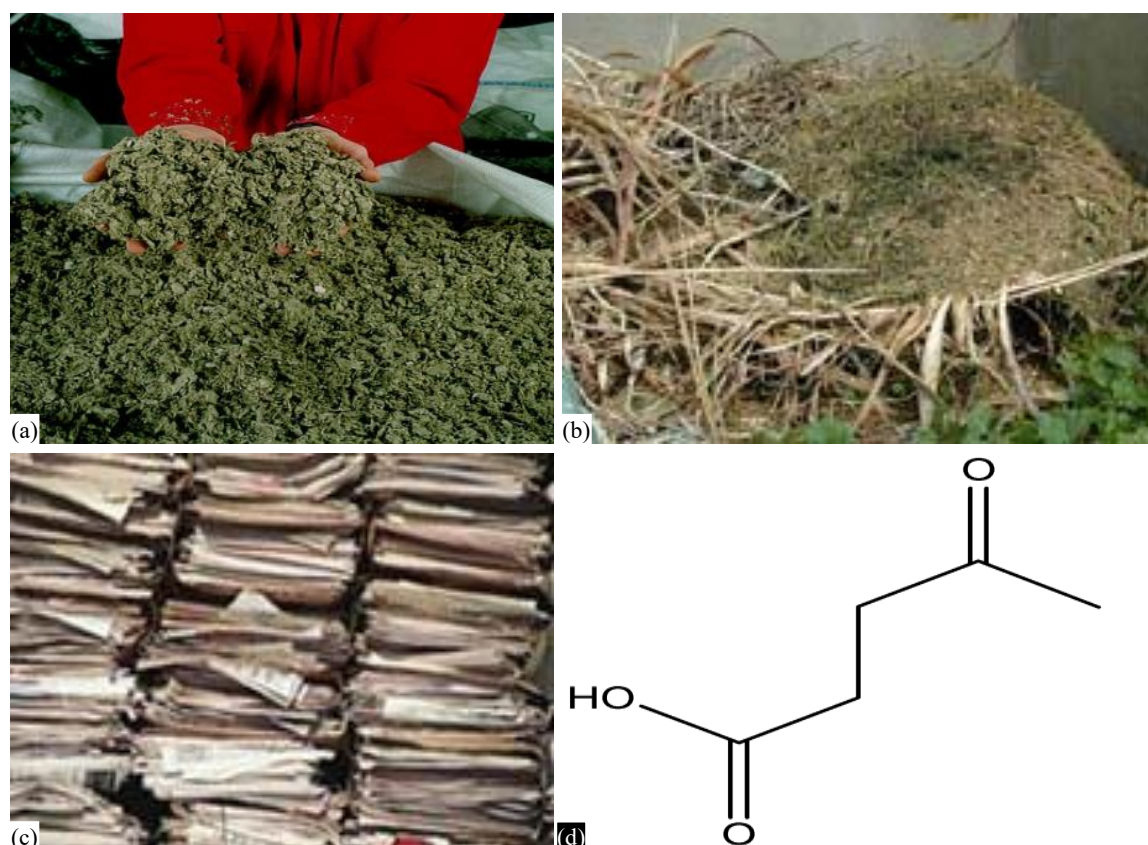


Figure 11. (a) Paper mill and sludge (b) Agricultural residues and Waste wood and waste paper (c) Municipal solid waste (d) Levulinic acid.

Figure 11 Illustrates that Levulinic acid can be produced from various biomass sources such as lignocellulosic biomass (e.g. waste wood, waste paper and agricultural residues) as they are cellulose rich material. The production of levulinic acid can be achieved through several methods such as acid-catalyzed hydrolysis and dehydration of hexose sugars [40]. Levulinic acid is the precursor of many other useful bioplastics. It is also known as 4-oxopentanoic acid, is a promising feedstock to produce bioplastics.

Bioplastics made from levulinic acid offer a more sustainable alternative to traditional petroleum-based plastics, which are a major source of environmental pollution. In this paper we will explore the potential of levulinic acid bioplastics and their advantages over conventional plastics. Levulinic acid is used to create further numerous bioplastics like polyamides, polyesters and polycarbonates. Levulinic acid-based bioplastics have excellent properties such as high strength, durability, and chemical resistance. These bioplastics are biodegradable, which provides a more sustainable alternative to traditional plastics.

Levulinic acid-based bioplastics have various applications such as packaging materials, automotive parts, and medical devices. One major advantage of levulinic acid bioplastics is that they are recyclable, which reduces the need for new plastic production. These bioplastics can also be incinerated, which produces energy and reduces waste. Bioplastics made from levulinic acid offer a sustainable alternative to traditional petroleum-based plastics and have various advantages such as high strength, durability, chemical resistance, recyclability, and biocompatibility [52]. With increasing concerns about environment pollution, levulinic acid-based bioplastics have the potential to revolutionize the plastics industry and create a more sustainable future.

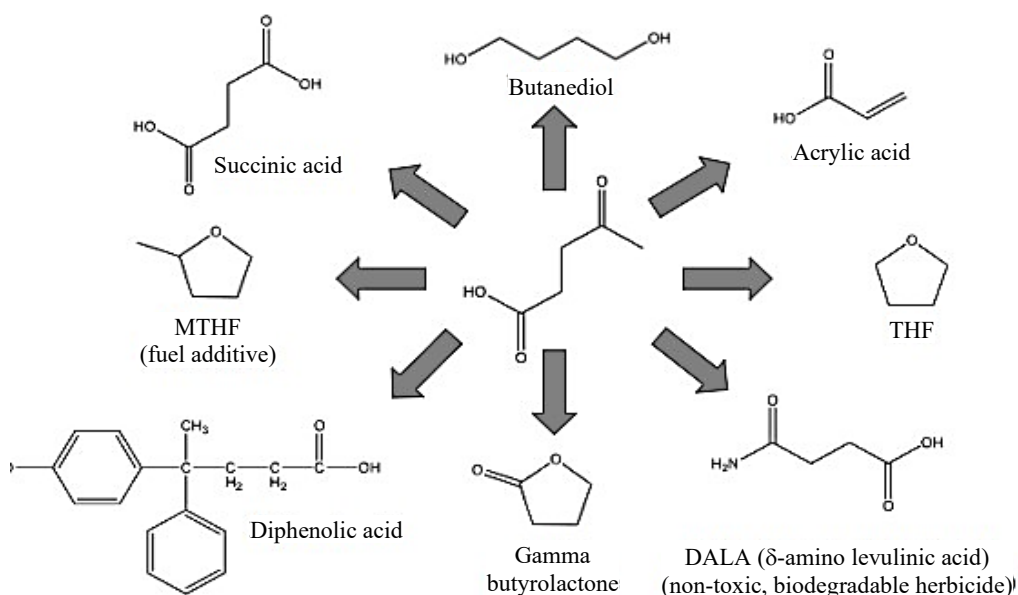


Figure 12. Conversion pathways of levulinic acid into value-added chemicals.

Figure 12, illustrates the central role of levulinic acid (the molecule in the center) as a versatile bio-based platform chemical [52]. Levulinic acid serves as a key hub in a biorefinery network, from which multiple valuable derivatives can be produced:

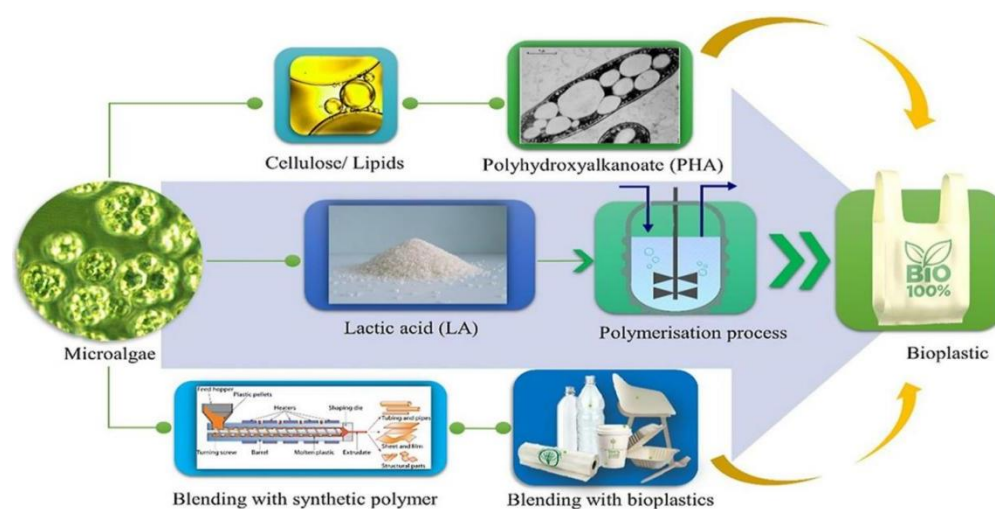
- Succinic acid – used in polymers and food additives
- Butanediol – important for plastics and solvents
- Acrylic acid – monomer for superabsorbent polymers
- Gamma-butyrolactone (GBL) – Chemicals precursor and solvent
- THF (tetrahydrofuran) – Very common solvent used mostly in industries
- DALA (δ -aminolevulinic acid) – Eco-friendly herbicide and less toxic
- Diphenolic acid – potential replacement for bisphenol A in resins and plastics
- MTHF (2-methyltetrahydrofuran) – green fuel additive and solvent

Microalgae-Based Bioplastic Production & Innovations

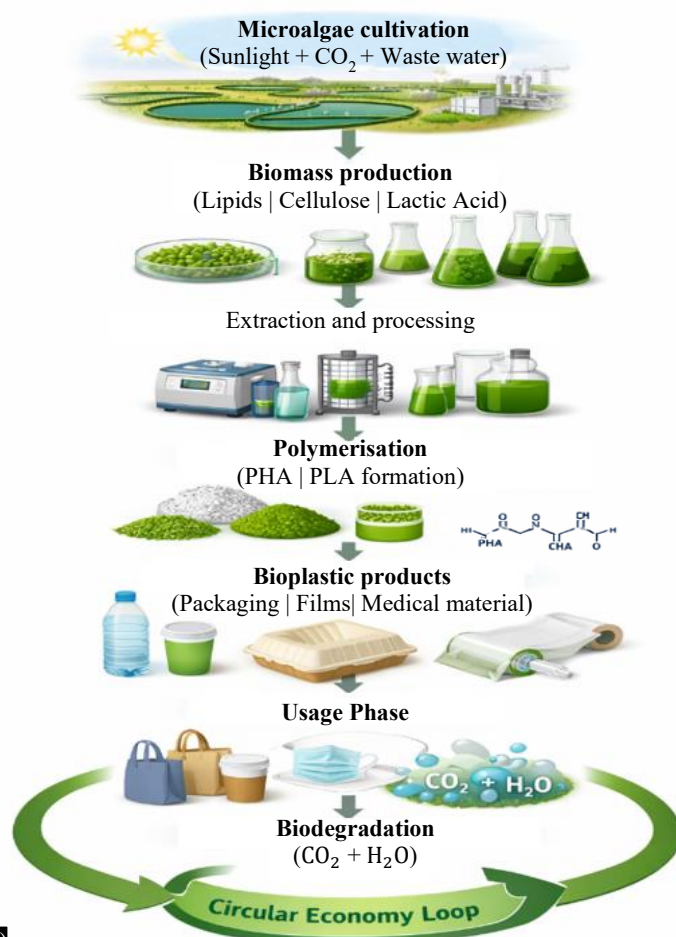
Sustainable industrial production systems of bioplastics through microalgae are depicted systematically in Figure 13. Microalgae is a primary substrate that reproduces the biomolecules like lactic acid, lipids, and cellulose [7, 53]. A biopolymer like polyhydroxyalkanoates (PHAs) is produced through these compounds with the process of polymerization. This byproduct is used directly or in blended form, making the structural components, thin films, and packaging materials. This process is a sustainable and circular pathway to produce polymers and decrease the dependency on fossil fuels. Two very promising species like *Chlorella* and *Spirulina* are highly preferred because of their protein-rich content and cellular structure. Also, it requires less pretreatment cost and produces efficient and cost-effective products [7]. In recent research it has been reported that the utilization of wastewater as a source of nutrients, genetic engineering, and wastewater and algal biofilm technology is used to produce bioplastics, which increases its scalability, cost-effectiveness, and sustainability [51].

Numerous advanced production methods of producing bioplastics have been reported, such as

- Transforming lactic acid to PLA (Poly lactic Acid)
- Generating PHA straight from microalgae and corn etc.
- Creating bioplastics based on cellulose and lipid.
- Synthetic polymers blended with microalgae biomass.



(a)



(b)

Figure 13. Microalgae-based bioplastic production.

CONCLUSION

The rapid increase in the production and consumption of petroleum-based plastics with their non-degradable nature has resulted in severe environmental issues, which include soil degradation and human health risks. Derived from renewable resources, bioplastics have gained significant attention as sustainable alternative to conventional plastics. Moreover, advancements in bioengineering and material science have enabled the development of bioplastics with enhanced properties, including

antimicrobial, antifungal, and antioxidant functionalities. Bioplastics also contributes to the development of a circular economy, promoting recycling, reuse, and reduced dependency on fossil resources. Bioplastics are related to Kevlar and Ultem through hybridization, composites, and material engineering, where bioplastics act as a sustainable matrix that is enhanced by the high-performance properties of Kevlar or the structural capabilities of Ultem (a polyetherimide resin) are petroleum-based, high-performance engineering thermoplastics. Ultem (polyetherimide) is a high-performance thermoplastic known for its extreme heat resistance, rigidity, and stability in aerospace and electronics applications. Kevlar is a high-strength, heat-resistant synthetic aramid fiber commonly used in bulletproof vests and protective clothing, known for being stronger than steel.

Future Scope of the work

The future work should focus on effective recycling and biodegradation strategies. The wide adoption of bioplastics is narrowing by high production costs, inadequate waste management, and inadequate policy support. Increasing public awareness and supportive policies will be key for global acceptance. With incremental innovation and global commitment to sustainability, micro algae-based bioplastics hold strong potential to transform the plastics industry and support a circular, eco-friendly economy. Overcoming these challenges requires coordinated efforts among researchers, industries, and policymakers to develop cost-effective and sustainable solutions.

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