

Dynamic Vibration and Damping Analysis of Sustainable Nano-Reinforced Polymer Composite Elements for Vehicle Suspension Applications

Vaishnavi Eklaapur¹, Pratham Mishra², Pratik Morbale³, Nilesh B. Totla⁴, Maya M. Charde⁵, Amol J. Asalekar^{6*}

Abstract

This paper presents an analytical investigation into the dynamic vibration characteristics of nano-reinforced polymer composite elements intended for vehicle suspension applications. A single-degree-of-freedom (SDOF) quarter-car model is employed to derive fundamental expressions for natural frequency, damping ratio, logarithmic decrement, and displacement transmissibility. The primary contribution lies in establishing explicit analytical linkages between material-level viscoelastic properties specifically storage modulus and loss modulus and system-level suspension parameters including stiffness and damping coefficients. The influence of nano-reinforcement on polymer matrix viscoelastic behaviour is discussed from a mechanics perspective, emphasising enhanced energy dissipation through interfacial mechanisms. Parametric calculations demonstrate order-of-magnitude stiffness requirements for typical quarter-car configurations targeting ride frequencies of 1–2 Hz. Acceleration transmissibility is introduced as a ride comfort metric, and broadband damping behaviour of viscoelastic materials is analysed in the frequency domain. Sustainability considerations, including mass reduction and NVH improvement relevant to electric vehicles, are examined within an engineering framework. This work provides a theoretical foundation for understanding how advanced composite materials influence ride comfort and vibration isolation. The study remains purely analytical; no experimental data or numerical validation is claimed. The framework enables future experimental investigations and supports material selection for next-generation suspension components.

Keywords: Vehicle suspension, vibration analysis, polymer composites, nanoparticles, damping, quarter-car model, viscoelasticity, transmissibility

INTRODUCTION

Vibration control in vehicle suspension systems remains a fundamental challenge in automotive engineering, directly influencing ride comfort, handling, and structural durability. The suspension system attenuates transmitted vibrations from road surface irregularities while maintaining tire-road contact [1]. Traditional metallic springs and hydraulic dampers, while effective, present limitations in weight, corrosion susceptibility, and dynamic property tunability [2].

Metallic suspension components contribute significantly to unsprung mass, adversely affecting suspension response time and increasing transmitted road disturbances [3]. Elastomeric elements provide inherent damping through viscoelastic behaviour; however, their properties exhibit strong temperature and frequency dependence, leading to inconsistent performance [4].

*Author for Correspondence

Amol J. Asalekar

^{1,2,3} Student, Department of Mechanical Engineering, MIT Academy of Engineering, Pune, Maharashtra, India

^{4,5} Associate Professor, Department of Mechanical Engineering, MIT Academy of Engineering, Pune, Maharashtra, India

⁶ Assistant Professor, Department of Mechanical Engineering, MIT Academy of Engineering, Pune, Maharashtra, India

Received Date: April 24, 2026

Accepted Date: May 20, 2026

Published Date: May 30, 2026

Citation: Vaishnavi Eklaapur, Pratham Mishra, Pratik Morbale, Nilesh B. Totla, Maya M. Charde, Amol J. Asalekar. Dynamic Vibration and Damping Analysis of Sustainable Nano-Reinforced Polymer Composite Elements for Vehicle Suspension Applications. Journal of Polymer & Composites. 2026; 14(Special Issue 3): S561–S570p.

Polymer matrix composites offer favourable specific stiffness and the ability to tailor mechanical properties through constituent selection [5]. The inherent viscoelasticity of polymer matrices provides energy dissipation mechanisms absent in purely elastic metallic systems, rendering them suitable for applications requiring simultaneous load bearing and vibration damping [6].

The incorporation of nanoparticles including carbon nanotubes, graphene nanoplatelets, and nanoclay into polymer matrices modifies the viscoelastic response of the resulting nanocomposite [7]. The high surface-area-to-volume ratio of nanoparticles enhances interfacial interactions, potentially affecting energy dissipation during cyclic deformation [8].

The objective of this paper is to develop an analytical framework for understanding the vibration behaviour of suspension elements fabricated from nano-reinforced polymer composites. Employing classical vibration theory and a simplified quarter-car model, the study derives fundamental dynamic parameters and establishes explicit relationships between material viscoelastic properties and system-level vibration response.

LITERATURE REVIEW

Vibration Models for Vehicle Suspension

The quarter-car model represents a widely accepted simplification for analysing vertical suspension dynamics [9]. Further simplification to an SDOF system provides tractable equations while capturing essential dynamic behaviour [10]. Den Hartog's classical treatment [11] established the theoretical basis for analysing spring-mass-damper systems. Inman [12] further developed these methods including justification of the frequency-separation approach.

Polymer Composites and Nanoparticle Reinforcement

Polymer matrix composites have been extensively studied for structural applications where weight reduction is paramount [13]. The viscoelastic nature of polymer matrices introduces frequency-dependent mechanical behaviour characterised by storage modulus E' and loss modulus E'' [14]. The loss tangent $\tan \delta = E''/E'$ serves as a measure of material damping capacity [15]. Carbon nanotubes [16–17], graphene nanoplatelets [18], and nanoclay [19] all modify the nanocomposite viscoelastic response, though enhancement depends critically on nanoparticle dispersion quality [20].

Sustainable nano reinforced polymer composites are next generation of multi-functional materials where a polymer matrix, ideally bio-based, biodegradable or of recycled origin, is strengthened with nano-scale particles e.g. CNT grapheme, nanoclay, nanocellulose, nano-silica or hybrid agro waste derived nanoparticles to provide high stiffness, damping and long lasting qualities even at low filler loadings. The word sustainable highlights what comes next three major aspects: (i) use of renewable bio-based or recycled materials (natural fibre fillers, agricultural residues, recycled thermoplastics) [27, 29, 32], (ii) low energy production methods and reduced dependency on petroleum-based ingredients, and (iii) recyclability or biodegradability after the product is discarded. About automotive suspension applications, sustainable nano-reinforced polymer composites merge the excellent strength-to-weight ratio of polymer composites with the adjustable viscoelastic damping due to nano-scale interfaces, thereby producing suspension components that are lighter, quieter, and more eco-friendly [33–35].

Polymer composite formulations make use of a diverse array of nanoparticles, each bringing a specific set of enhancements to mechanical, thermal, and damping properties. The main types are: (1) carbon-based nano fillers MULWCT, single-walled carbon nanotubes SWCNTs, graphene and graphene oxide (GO) nanoplatelets, and carbon nano fibres these are appreciated for their remarkable stiffness (E) 1TPa, high aspect ratio, and excellent load-transfer features [16–18], (2) ceramic and oxide nanoparticles like nano silica (SiO), nano alumina (AlO), zirconia (ZrO), titania (TiO), and silver zirconia hybrids that help increase wear resistance, thermal conductivity, and interfacial damping [28, 31, 34], (3) layered silicates such as montmorillonite nano clay and halloysite, which enhance the

polymer's barrier properties, stiffness, and viscoelastic damping by constraining polymer chains with their high surface area [19], (4) biobased and natural nanoparticles like nano cellulose (CNC, CNF) nano lignin nano-chitosan, and silicon carbide coming from agricultural residues, which are helping achieve the sustainability goal [29, 32, 35, 36], and (5) hybrid nanoparticle systems ZrOAg, CNT graphene, and metal-oxide combinations these take advantage of synergies that allow them to perform better than single-filler systems in stiffness, thermal stability, and damping [28, 31, 34].

For instance, carbon nano fillers are mainly for stiffness and electrical functionality, ceramic oxides are for thermal and tribological behaviour, while bio based nanoparticles are for sustainability and biodegradability.

Research Gap

While substantial literature exists on polymer composites for structural applications, fewer studies have addressed the specific application of nano-reinforced polymers in vibration-critical suspension elements from an analytical dynamics perspective. This paper addresses this gap by presenting a theoretical framework explicitly linking material damping and stiffness to suspension dynamic response.

SYSTEM MODELLING

Quarter-Car SDOF Representation

The vehicle suspension system is modelled using a single-degree-of-freedom (SDOF) representation derived from the quarter-car concept, isolating the vertical dynamics of one wheel station [9]. The model comprises sprung mass m , equivalent stiffness k , and damping coefficient c , with road surface displacement $y(t)$ as the base excitation input and $x(t)$ as the absolute displacement of the sprung mass, as illustrated in Figure 1.

The SDOF representation is selected over a two-degree-of-freedom model for analytical tractability while capturing the primary ride dynamics. This simplification is valid when the wheel hop frequency (typically 10–15 Hz) is sufficiently separated from the body bounce frequency (1–2 Hz) [12].

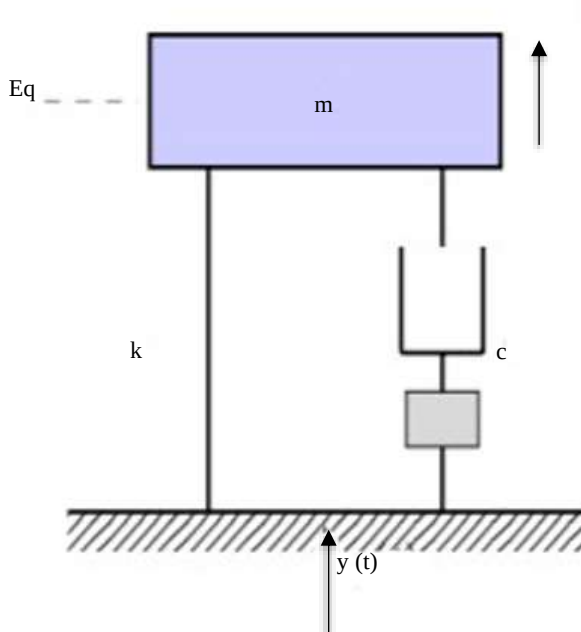


Figure 1. SDOF Suspension model: sprung mass m , stiffness k , damping c , displacement $x(t)$, road input $y(t)$.

Model Assumptions

The following assumptions enable analytical treatment [12]:

1. linear spring and damper characteristics valid for small-amplitude oscillations;
2. vertical motion only, neglecting pitch and roll;
3. lumped mass representation;
4. massless suspension elements;
5. rigid tire or tire compliance incorporated into equivalent stiffness;
6. harmonic or deterministic excitation.

Variable Definitions

The analysis employs: m = sprung mass (kg); k = equivalent stiffness (N/m); c = viscous damping coefficient (N·s/m); $x(t)$ = absolute displacement (m); $y(t)$ = road input displacement (m); ω_n = undamped natural frequency (rad/s); ζ = damping ratio; ω_d = damped natural frequency (rad/s); $r = \omega/\omega_n$ = frequency ratio [9,10].

Validity of SDOF Approximation

In a complete quarter-car representation, two primary vibration modes exist: the body bounce mode (1–2 Hz) and the wheel hop mode (10–15 Hz) [9]. When the frequency ratio between modes exceeds approximately 3:1, coupling becomes weak and each mode can be analysed independently [12]. The SDOF formulation enables closed-form analytical expressions explicitly revealing relationships between material viscoelastic properties (E' , E'' , $\tan \delta$) and system dynamic parameters (k , c , ζ).

MATHEMATICAL FORMULATION

Equation of Motion

Applying Newton's second law to the sprung mass yields [10–11]:

$$m(d^2x/dt^2) + c(dx/dt - dy/dt) + k(x - y) = 0 \quad (1)$$

For base excitation analysis, rearranging in terms of absolute displacement:

$$m(d^2x/dt^2) + c(dx/dt) + kx = c(dy/dt) + ky \quad (2)$$

For free vibration with $y(t) = 0$:

$$m(d^2x/dt^2) + c(dx/dt) + kx = 0 \quad (3)$$

Logarithmic Decrement

The logarithmic decrement quantifies damping from free oscillation decay [11]:

$$\delta = \ln(x_i / x_{i+1}) = 2\pi\zeta / \sqrt{1 - \zeta^2} \approx 2\pi\zeta \quad (\text{for } \zeta \text{ much less than } 1) \quad (7)$$

Forced Vibration Transmissibility

For harmonic base excitation $y(t) = Y \sin(\omega t)$, the displacement transmissibility is [10–11]:

$$T_d = X/Y = \sqrt{[1 + (2\zeta r)^2] / [(1 - r^2)^2 + (2\zeta r)^2]} \quad (8)$$

At resonance ($r = 1$), $T_d \approx 1/(2\zeta)$ for small ζ (9). Equation (9) demonstrates that increased damping directly reduces resonance amplification. The displacement transmissibility curves for various damping ratios are illustrated in Figure 2 [10].

Acceleration Transmissibility as a Ride Comfort Metric

While displacement transmissibility characterises kinematic relationships, human perception of ride comfort is governed primarily by acceleration. The acceleration transmissibility T_a is [9–10]:

$$T_d = r^2 \times \sqrt{[(1 + (2\zeta r)^2) / ((1 - r^2)^2 + (2\zeta r)^2)]} \quad (10)$$

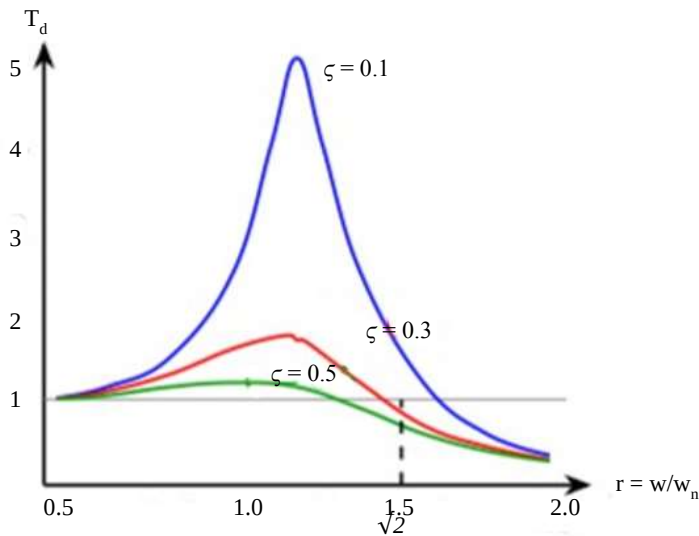


Figure 2. Displacement transmissibility versus frequency ratio for various damping ratios. higher damping reduces resonance peak but marginally increases high-frequency transmissibility.

ISO 2631 establishes frequency-weighting functions accounting for varying human sensitivity, with maximum sensitivity to vertical vibrations in the 4–8 Hz range. For the typical passenger vehicle range ($0.2 \leq \zeta \leq 0.4$), resonance acceleration amplification factors range from 1.25 to 2.5.

MATERIAL–SYSTEM PROPERTY LINKAGE

Complex Modulus and Viscoelastic Properties

For a viscoelastic polymer composite element, the complex modulus is defined as [14]:

$$E^* = E' + iE'' \quad (11)$$

where E' is the storage modulus (elastic component) and E'' is the loss modulus (dissipative component).

Stiffness from Storage Modulus

The equivalent stiffness k of a suspension element derives from its geometry and storage modulus [5,13]:

$$k = E' \times A / L \quad (\text{axial loading}) \quad (12)$$

where A is cross-sectional area and L is characteristic length. Nano-reinforcement, which increases E' , directly elevates the structural stiffness of the composite element [5].

Damping from Loss Modulus

The equivalent viscous damping coefficient relates to the loss modulus as [15]:

$$c = E'' \times A / (\omega \times L) \quad (13)$$

The frequency dependence in equation (13) reflects the viscoelastic nature of polymers, distinguishing them from ideal viscous dampers.

Loss Tangent and System Damping Ratio

Combining equations (5), (12), and (13), the material loss tangent directly relates to the system damping ratio [14,15]:

$$\tan \delta = E''/E' = (c \times \omega) / k = 2\zeta \quad (\text{at } \omega = \omega_n) \quad (14)$$

This relationship forms the central material-to-system linkage: materials with elevated $\tan \delta$ in the operating frequency range provide enhanced system-level damping without requiring larger external damper elements.

Energy Dissipation Mechanisms

In nano-reinforced polymer composites, energy dissipation occurs through:

1. Polymer chain segmental motion and relaxation;
2. Interfacial friction between nanoparticles and matrix;
3. Constraint of polymer chain mobility near nanoparticle surfaces;
4. Stick-slip mechanisms at imperfect interfaces [17–20]. Carbon nanotubes [16–17], graphene nanoplatelets [18], and nanoclay [19] all contribute to elevated E'' and $\tan \delta$ compared to neat polymer matrices.

VIBRATION RESPONSE ANALYSIS

Resonance and Isolation Regions

The displacement transmissibility curves in Figure 2 identify two distinct regions [10,11]:

- *Amplification region* ($r < \sqrt{2}$): Transmissibility exceeds unity, with maximum amplification at resonance. Higher damping reduces peak amplitude.
- *Isolation region* ($r > \sqrt{2}$): Transmissibility falls below unity, providing vibration attenuation. Higher damping slightly degrades isolation effectiveness.

Effect of Enhanced Material Damping

Nano-reinforced polymer composites exhibiting elevated $\tan \delta$ provide passive resonance suppression through equation (14). For a target damping ratio $\zeta = 0.3$, the required material loss tangent is $\tan \delta = 0.6$ [15,17].

Design Trade-offs

Increased damping improves resonance behaviour but slightly compromises high-frequency isolation. For vehicle suspension design targeting both low-frequency resonance suppression (1–2 Hz) and high-frequency isolation (above 10 Hz), moderate damping ratios ($\zeta \approx 0.3$) represent a practical compromise [21].

Frequency-Domain and Broadband Damping Behaviour

Real road surfaces generate broadband excitation whose power spectral density (PSD) follows an approximately inverse-square relationship with spatial frequency (ISO 8608) [9]. The response PSD relates to the input PSD through:

$$S_{xx}(\omega) = |T_d(\omega)|^2 \times S_{yy}(\omega) \quad (15)$$

Viscoelastic materials exhibit frequency-dependent complex modulus behaviour. If the material's relaxation spectrum is engineered to provide elevated $\tan \delta$ across 1–15 Hz, effective damping is provided across both body bounce and wheel hop excitation bandwidths [14,15].

ILLUSTRATIVE PARAMETRIC ESTIMATION

Scope and Limitations

This section presents order-of-magnitude calculations using literature-reported typical values [9–22]. These calculations are for conceptual understanding only and are not design specifications or experimental validation.

Quarter-Car Mass and Frequency Ranges

For passenger vehicles, the quarter-car sprung mass typically ranges from 250 to 400 kg [22]. Target ride frequencies for passenger comfort are 1–2 Hz [9].

Table 1. Parametric stiffness estimates for quarter-car suspension across design space.

m (kg)	f_n (Hz)	ω_n (rad/s)	k (kN/m)
250	1.0	6.28	~10
300	1.5	9.42	~27
350	1.5	9.42	~31
400	2.0	12.57	~63

Stiffness Estimation

From equation (4), the required suspension stiffness is [10]:

$$k = 4\pi^2 f_n^2 m \quad (16)$$

For $m = 300$ kg and $f_n = 1.5$ Hz:

$$k = 4\pi^2 (1.5)^2 (300) \approx 26,600 \text{ N/m} \approx 27 \text{ kN/m} \quad (17)$$

The stiffness range for the full parameter space spans approximately 10–63 kN/m, consistent with typical automotive suspension stiffness values in literature [24]. Table 1 summarises the parametric estimates.

Damping Coefficient Estimation

For $\zeta = 0.3$, $m = 300$ kg, $\omega_n = 9.42$ rad/s [10,21]:

$$c = 2\zeta m \omega_n = 2(0.3)(300)(9.42) \approx 1,700 \text{ N·s/m} \quad (18)$$

Design Robustness and Parameter Sensitivity

A fractional change in stiffness $\Delta k/k$ produces a fractional change in natural frequency [10]:

$$\Delta \omega_n / \omega_n = (1/2)(\Delta k/k) \quad (19)$$

This square-root relationship provides inherent robustness. For nano-reinforced polymer composites with storage modulus variations of ± 10 – 15% [20], the natural frequency variation is limited to ± 5 – 7.5% , maintaining the design within the target 1–2 Hz comfort range.

SUSTAINABILITY AND INDUSTRIAL RELEVANCE

Weight Reduction

Polymer matrix composites offer density values of 1200–1600 kg/m³, significantly lower than steel (7850 kg/m³) [23]. Reduced component mass directly decreases unsprung mass, improving dynamic response [24]. The fuel consumption reduction coefficient is approximately 0.3–0.5 L/100 km per 100 kg of mass reduction [25].

Environmental Benefits of Bio-Based Polymers

Poly(lactic acid) (PLA), poly(hydroxyalkanoates) (PHA), bio-epoxy, bio-polyurethane, starch based resins and natural rubber derived elastomer offers many environmental advantages over petroleum derived counterparts when applied to vehicle suspension components. First they are derived from renewable feedstocks (corn, sugarcane, vegetable oils, lignocellulosic biomass), reducing dependence on fossil resources and lowering embodied carbon by up to 50–70% relative to conventional polymers [27, 32, 35, 36]. Second many bio based matrices are biodegradable or industrially compostable, mitigating end of life landfill burden and microplastic pollution. Third, use of agricultural residues and waste fillers (areca, banana stem, tamarind shell, jute, bagasse, fibre board, and recycled manhole cover thermoplastics) as reinforcements creates value-added utilisation pathways for materials that would otherwise be discarded, supporting the circular-economy framework [26, 30, 31, 32]. Fourth lifecycle

assessments report 20–40% reductions in greenhouse-gas emissions and 30–60% reductions in non-renewable energy demand during manufacturing of bio-based composite components [33]. Fifth bio based polymers typically contain fewer toxic processing aids and emit lower volatile organic compounds (VOCs) than petroleum based thermosets, improving in-cabin air quality in automotive applications. When combined with sustainable nano reinforcement strategies such as bio nano cellulose, SiC from agricultural sources, or hybrid bio fibre nanoparticle systems these matrices deliver competitive stiffness and damping for suspension elements while significantly reducing the overall environmental footprint of the vehicle [29, 32, 35].

NVH Improvement

The damping characteristics of polymer composites attenuate structural vibrations that would otherwise radiate as noise. Nano-reinforcement can simultaneously enhance both storage modulus and loss modulus, addressing both load-bearing and NVH requirements within a single material system [6–17].

Electric Vehicle Relevance

Electric vehicles present unique suspension requirements [26]: the absence of engine noise increases the prominence of road and suspension noise; battery integration affects mass distribution; and lightweight components help offset battery mass penalties. The tailorable properties of nano-reinforced composites provide flexibility to address these evolving requirements while contributing to range extension through mass reduction.

CONCLUSION

This paper has presented an analytical framework for understanding the dynamic vibration behaviour of nano-reinforced polymer composite elements in vehicle suspension applications. The primary contribution is the explicit establishment of relationships linking material-level viscoelastic properties (E' , E'' , $\tan \delta$) to system-level suspension parameters (k , c , ζ) through classical vibration theory.

Key findings include:

1. The SDOF quarter-car model provides tractable equations relating natural frequency, damping ratio, and transmissibility to material and geometric parameters, the material loss tangent directly relates to system damping ratio through $\tan \delta = 2\zeta$ (equation 14),
2. Parametric calculations confirm stiffness requirements of 10–63 kN/m
3. Enhanced material damping reduces resonance amplification while providing broadband energy dissipation; and
4. Acceleration transmissibility provides the more physically relevant ride comfort metric.

Limitations

No experimental validation has been performed. The SDOF model neglects multi-modal behaviour, nonlinearities, and three-dimensional motion. Long-term durability and environmental effects have not been addressed.

FUTURE SCOPE

Three directions are identified for research continuation:

1. *Experimental validation*: Fabrication and dynamic mechanical analysis (DMA) of nano-reinforced polymer composite specimens to measure E' , E'' , and $\tan \delta$ across 0.5–50 Hz.
2. *Multi-degree-of-freedom modelling*: Extension to two-DOF models incorporating wheel hop dynamics for comprehensive vehicle dynamics analysis.
3. *Nonlinear and temperature-dependent analysis*: Investigation of amplitude-dependent damping and temperature effects on viscoelastic properties across -40°C to $+80^{\circ}\text{C}$.

Acknowledgment

The authors acknowledge the Department of Mechanical Engineering, MIT Academy of Engineering, Pune, for providing the academic environment and resources supporting this research.

REFERENCES

1. Hrovat D. Survey of advanced suspension developments and related optimal control applications. *Automatica*. 1997;33(10):1781-1817.
2. Sharp RS, Crolla DA. Road vehicle suspension system design – a review. *Veh Syst Dyn*. 1987;16(3):167-192.
3. Blundell M, Harty D. The multibody systems approach to vehicle dynamics. 2nd ed. Oxford: Butterworth-Heinemann; 2014.
4. Ghosh AK. Elastomeric materials for vibration isolation. *J Sound Vib*. 1999;223(5):669-703.
5. Mallick PK. Fiber-reinforced composites: materials, manufacturing, and design. 3rd ed. Boca Raton: CRC Press; 2007.
6. Chandra R, Singh SP, Gupta K. Damping studies in fiber-reinforced composites – a review. *Compos Struct*. 1999;46(1):41-51.
7. Coleman JN, Khan U, Blau WJ, Gun'ko YK. Small but strong: A review of the mechanical properties of carbon nanotube-polymer composites. *Carbon*. 2006;44(9):1624-1652.
8. Tjong SC. Structural and mechanical properties of polymer nanocomposites. *Mater Sci Eng R Rep*. 2006;53(3-4):73-197.
9. Gillespie TD. Fundamentals of vehicle dynamics. Warrendale: SAE International; 1992.
10. Milliken WF, Milliken DL. Race car vehicle dynamics. Warrendale: SAE International; 1995.
11. Den Hartog JP. Mechanical vibrations. 4th ed. New York: Dover Publications; 1985.
12. Inman DJ. Engineering vibration. 4th ed. Boston: Pearson; 2014.
13. Daniel IM, Ishai O. Engineering mechanics of composite materials. 2nd ed. New York: Oxford University Press; 2006.
14. Tschoegl NW. The phenomenological theory of linear viscoelastic behavior. Berlin: Springer-Verlag; 1989.
15. Sun CT, Lu YP. Vibration damping of structural elements. Englewood Cliffs: Prentice Hall; 1995.
16. Thostenson ET, Ren Z, Chou TW. Advances in the science and technology of carbon nanotubes and their composites: a review. *Compos Sci Technol*. 2001;61(13):1899-1912.
17. Suhr J, Koratkar N, Koblinski P, Ajayan P. Viscoelasticity in carbon nanotube composites. *Nat Mater*. 2005;4(2):134-137.
18. Young RJ, Kinloch IA, Gong L, Novoselov KS. The mechanics of graphene nanocomposites: A review. *Compos Sci Technol*. 2012;72(12):1459-1476.
19. Ray SS, Okamoto M. Polymer/layered silicate nanocomposites: a review from preparation to processing. *Prog Polym Sci*. 2003;28(11):1539-1641.
20. Gojny FH, Wichmann MHG, Kopke U, Fiedler B, Schulte K. Carbon nanotube-reinforced epoxy-composites: enhanced stiffness and fracture toughness at low nanotube content. *Compos Sci Technol*. 2004;64(15):2363-2371.
21. Dixon JC. The shock absorber handbook. 2nd ed. Chichester: John Wiley & Sons; 2007.
22. Genta G. Motor vehicle dynamics: modeling and simulation. Singapore: World Scientific; 1997.
23. ASM International. ASM handbook volume 21: composites. Materials Park: ASM International; 2001.
24. Jazar RN. Vehicle dynamics: theory and application. 2nd ed. New York: Springer; 2014.
25. Baron T, Martinetti M, Sawant KHV. Life cycle assessment of a fuel cell vehicle. *J Clean Prod*. 2011;19(2-3):180-189.
26. Lajunen A. Energy consumption and cost-benefit analysis of hybrid and electric city buses. *Transp Res Part C Emerg Technol*. 2014;38:1-15.
27. Ayrilmis N, Kanat G, Ashori A, et al. Utilizing waste manhole covers and fibreboard as reinforcing fillers for thermoplastic composites. *J Reinf Plast Compos*. 2024;44(17-18). doi:10.1177/07316844241238507.
28. Asalekar AJ, Sastry DVAR. Enhancing high-speed CNC milling performance of Ti6Al4V alloy through the application of ZrO–Ag hybrid nanofluids. *Eng Res Express*. 2024;6(2):025532.

- doi:10.1088/2631-8695/ad476d.
29. Manickaraj K, Thirumalaisamy R, Palanisamy S, Ayrilmis N, Massoud EES, Palaniappan M, et al. Value-added utilization of agricultural wastes in biocomposite production: Characteristics and applications. *Ann N Y Acad Sci.* 2025;1549:72-91. doi:10.1111/nyas.15368.
 30. Asalekar AJ, Sastry DVAR, Reddy MBS. Analysis of thermophysical properties of novel hybrid nanoparticles-based vegetable nanofluid. *Therm Sci.* 2023;9(6):1466-1477.
 31. Ramasubbu R, Kayambu A, Palanisamy S, Ayrilmis N. Mechanical properties of epoxy composites reinforced with Areca catechu fibers containing silicon carbide. *BioResources.* 2024;19(2):2353-2370. doi:10.15376/biores.19.2.2353-2370.
 32. Asalekar AJ, Sastry DVAR. Comparative analysis of thermal conductivity of the hybrid nanoparticles-based sunflower and jatropha vegetable oil. *J Phys Conf Ser.* 2023;2810:164-171. doi:10.1088/1742-6596/2810/2/131698.
 33. Palanisamy S, Mayandi K, Dharmalingam S, Rajini N, Santulli C, Mohammad F, et al. Tensile properties and fracture morphology of Acacia caesia bark fibers treated with different alkali concentrations. *J Nat Fibers.* 2022;19(15):11258-11269. doi:10.1080/15440478.2021.2022562.
 34. Mysamy B, Aruchamy K, Shanmugam SKM, Palanisamy S, Ayrilmis N, et al. Improving performance of composites: Natural and synthetic fibre hybridisation techniques in composite materials – A review. *Mater Chem Phys.* 2025;334:130439. doi:10.1016/j.matchemphys.2025.130439.
 35. Asalekar AJ, Sastry DVAR. Prediction and comparative analysis of thermal conductivity of jatropha oil-based hybrid nanofluid by multivariable regression and ANN. *J Phys Conf Ser.* 2023;2810:32-39. doi:10.1088/1742-6596/2810/2/126247.
 36. Manickaraj K, Karthik A, Palanisamy S, Jayamani M, Ali SK, Lakshmi Sankar S, et al. Improving mechanical performance of hybrid polymer composites: Incorporating banana stem leaf and jute fibers with tamarind shell powder. *BioResources.* 2025;20(1):1998-2025. doi:10.15376/biores.20.1.1998-2025.