

Journal: Research & Reviews: A Journal of Biotechnology

ISSN: 2231-3826

Title: Harnessing Microalgae for Wastewater Treatment: Industrial Prospects and Environmental Benefits

Review Article

Volume: 15

Issue: 02

Year: 2025

Article Received: 7 April 2025

Article Accepted: 17 April 2025

Article Published:

1*Jyoti Yadav

Research Scholar, Rai School of Sciences, Rai University, Ahmedabad, Gujarat, India

2 Shital Thacker

Assistant Professor, Rai School of Sciences, Rai University, Ahmedabad, Gujarat, India

Corresponding email id: jyotiy682@gmail.com

Abstract

Simultaneous pollutant removal and biomass valorization has made microalgae an attractive and innovative solution to wastewater treatment, which could be considered a sustainable, low cost, and low energy approach. Considering their ability to store carbon dioxide, resorb nutrients, and produce valuable bioproducts, they represent an alternative with ecological potential to other previously used treatment methods. This review discusses how microalgae are used in industrial applications including biofuels, pharmaceutical, cosmetic, agriculture, as well as in wastewater treatment systems. The environmental benefits of the microalgal technologies are also highlighted, in terms of generation of greenhouse gases and the recovery of resources. However, although these benefits are quite appealing, some serious barriers to early widespread adoption related to scalability, cost effectiveness and regulatory frameworks remain. Advances in bioreactor design, genetic engineering, and automation present promising avenues for future research and industrial implementation. Microalgae treatment systems help to solve these limitations by providing a method of a circular economy and sustainable water management.

Keywords: Microalgae, Wastewater Treatment, Bioremediation, Biofuels, Sustainability, Carbon Sequestration, Biomass Valorization.

Introduction

Global deterioration of water resources is primarily of the consequence of rapid expansion of industrialization. Wastewater generated from the industries like pharmaceuticals, textiles, petrochemicals, and food processing is in tremendous amount and includes toxic heavy metals, organic pollutants, and excess nutrients that are too harmful for the environment as well as for the human health [1]. These contaminants have been mitigated by using the conventional wastewater treatment technologies, chemical precipitation, membrane filtration, and activated sludge process. However, there is large energy consumption, capital outlay for infrastructure, problems of sludge disposal and second pollutant generation with these methods, which restrict their long term sustainability. This leads to the growing need of eco-friendly, economical and efficient alternative wastewater treatment options following the principles of the circular economy, and meeting with the objectives of global sustainability [2]. In recent years, microalgae-based wastewater treatment has attracted great interests because of the two advantages of pollutant removal and biomass vaporization. Carbon dioxide (CO₂) sequestration, bio assimilation of heavy metals and up taking of excess nutrients such as nitrogen and phosphorus are remarkable capabilities of microalgae that help in reducing the eutrophication risks. Furthermore, microalgal biomass is an excellent source of valuable industrial substrate for various applications, such as biofuel, bioplastics, pharmaceutical, animal feed, and fertilizer, constituting a feasible and sustainable road. There are several micro algal species namely *Chlorella vulgaris*, *Scenedesmus obliquus*, *Spirulina platensis* and *Nannochloropsis* spp. that have been extensively studied for their efficiency in cleansing a variety of industrial effluents [3].

The utilization of the microalgae in wastewater treatment offers many environmental benefits, including carbon sequestration, return of energy, and greenhouse gas emission reduction. Compared to conventional treatment systems, microalgal approaches integrate phytoremediation. A phytoremediation, which is a methodology that exploits the metabolic capacity of algae in the process of detoxicating wastewater, and which is at the same time a sustainable, scalable and affordable alternative for pollution reducing industries. Secondly, the design of bioreactors, genetic modification and photobioreactor technology advances have made large scale microalgae cultivation for wastewater treatment feasible. While these have great promise, converting microalgae for wastewater treatment in the industrial space is challenging on several fronts: this includes the scalability, cost effective, operational, and regulatory compliance. With regards to maximizing pollutant removal efficiency and biomass productivity, growth condition, nutrient availability, and light intensity are still key to be optimized. However, aside from these negative factors, high harvesting costs, seasonal variations in microalgal growth, and the need for efficient dewatering techniques make commercialization difficult. Conventional wavy biotechnologies such as photocatalysis, electrochemical reduction, and photocatalysis can further reduce the high energy demand associated with these chemical treatment technologies, allowing them to become economically feasible, ecological, and even operational in a decentralized mode. This paper gives the comprehensive analysis of the industrial prospects and environmental benefits along with the emerging issues of wastewater treatment technologies by using microalgae. It also looks at the latest microalgal biotechnology, bioprocess optimisation, and future research is to improve the feasibility and economic viability of microalgae in industrial wastewater management. Incorporating ideas from some of the recently published studies, this review seeks to make the gaps in knowledge covered and move towards a new generation of sustainable wastewater treatment strategies [4].

2. Microalgae in Wastewater Treatment

2.1 Role of Microalgae in Wastewater Remediation

wastewater treatment, microalgae are found to be an effective, eco-friendly alternative to deal with the pollutants through biosorption, bioaccumulation, nutrient assimilation and biotransformation. Microalgal systems are different from the conventional treatments with high operational cost and chemical additives, as microalgal systems utilize solar energy and atmospheric CO₂, which are a sustainable and economically viable alternative [5]. The mechanisms of microalgal wastewater remediation are summarized in Table 1, and the process constitutes a dual benefit of wastewater remediation and the utilization of biomass for industrial applications in Figure 1.

Table 1: Key Mechanisms of Microalgae in Wastewater Treatment [6]

Mechanism	Process Description	Target Pollutants
Biosorption	Passive adsorption of contaminants onto cell surfaces	Heavy metals (Cd, Pb, Hg, As), dyes
Bioaccumulation	Intracellular uptake and storage of pollutants	Nutrients (N, P), organic solvents
Nutrient Assimilation	Absorption of nitrogen and phosphorus compounds	Ammonia, nitrates, phosphates
Biodegradation	Enzymatic breakdown of organic pollutants	Hydrocarbons, antibiotics, pesticides
Oxygenation & pH Regulation	Oxygen release and CO ₂ fixation, balancing pH levels	Industrial acidic and alkaline wastewater

2.2 Microalgal Species Used in Wastewater Treatment

Wastewater treatment is achieved in various ways using microalgal species with growth adaptability, pollutant tolerance and biomass productivity as effective. Table 2 lists the most commonly studied microalgal species.

Table 2: Microalgal Species and Their Wastewater Treatment Capabilities [7]

Microalgal Species	Key Advantages	Target Pollutants	Industrial Applications
<i>Chlorella vulgaris</i>	High nutrient uptake, CO ₂ sequestration	N, P, heavy metals	Textile, agro-industrial
<i>Scenedesmus obliquus</i>	Efficient ammonia and phosphate removal	Organic matter, dyes	Food processing, pharmaceuticals
<i>Spirulina platensis</i>	Alkaline-resistant, high protein biomass	Heavy metals, organic solvents	Dairy, aquaculture
<i>Nannochloropsis spp.</i>	High lipid content, biofuel potential	Nitrogen, phosphorus	Petrochemical, energy sector
<i>Dunaliella salina</i>	Salt-tolerant, carotenoid-rich biomass	Industrial brine, metal ions	Chemical, desalination plants

2.3 Comparison with Conventional Wastewater Treatment Methods

The application of microalgae based wastewater treatment is advantageous over physicochemical treatment in terms of cost reduction, CO₂ fixation and biomass recovery. Table 3 provides a comparative analysis.

Table 3: Comparison of Microalgal Treatment with Conventional Methods [8]

Treatment Method	Advantages	Limitations
Activated Sludge	Effective for organic matter removal	High energy demand, sludge generation
Chemical Coagulation	Rapid pollutant removal	Requires chemical additives, secondary pollution
Membrane Filtration	High-efficiency separation	Expensive, prone to fouling
Microalgal Treatment	Sustainable, resource recovery, CO ₂ fixation	Requires optimization, harvesting challenges

2.4 Factors Affecting Microalgal Wastewater Treatment Efficiency

Several key parameters influence the microalgal wastewater treatment efficiency. The various critical factors on system performance are summarized in Table 4.

Table 4: Factors Affecting Microalgal Wastewater Treatment Efficiency [9]

Factor	Impact on Treatment Efficiency	Optimization Strategies
Light Intensity	Influences photosynthesis, biomass productivity	Optimized photoperiod, LED-assisted growth
Nutrient Availability	Essential for growth and pollutant uptake	Supplementation of nitrogen/phosphorus sources
CO ₂ Concentration	Enhances carbon assimilation and biomass yield	CO ₂ aeration, flue gas integration
pH Levels	Affects metal precipitation and enzymatic activity	Buffering solutions, species-specific pH adjustments
Temperature	Controls enzymatic rates and metabolic activity	Optimal temperature (20–30°C)
Hydraulic Retention Time (HRT)	Determines contact time for pollutant removal	Reactor design, flow rate control

2.5 Industrial Applications of Microalgal Based Wastewater Treatment

Leveraging microalgae as part of industrial wastewater treatment is now being widely implemented and integrated into industrial settings to manage excessive effluent as well as resource recovery, and its general applications in other industries are described in Table 5.

Table 5: Industrial Applications of Microalgal Wastewater Treatment [10]

Industry	Wastewater Characteristics	Microalgal Benefits
Textile Industry	Synthetic dyes, heavy metals	Removal of dyes, toxic metal detoxification
Pharmaceuticals	Antibiotics, active ingredients	Biodegradation of pharmaceutical residues
Food Processing	High organic load, oils, fats	Organic pollutant degradation, nutrient recovery
Petrochemical	Hydrocarbon contamination	Bioremediation of petroleum byproducts
Dairy & Agriculture	Nitrogenous waste, organic matter	Ammonia and phosphate reduction

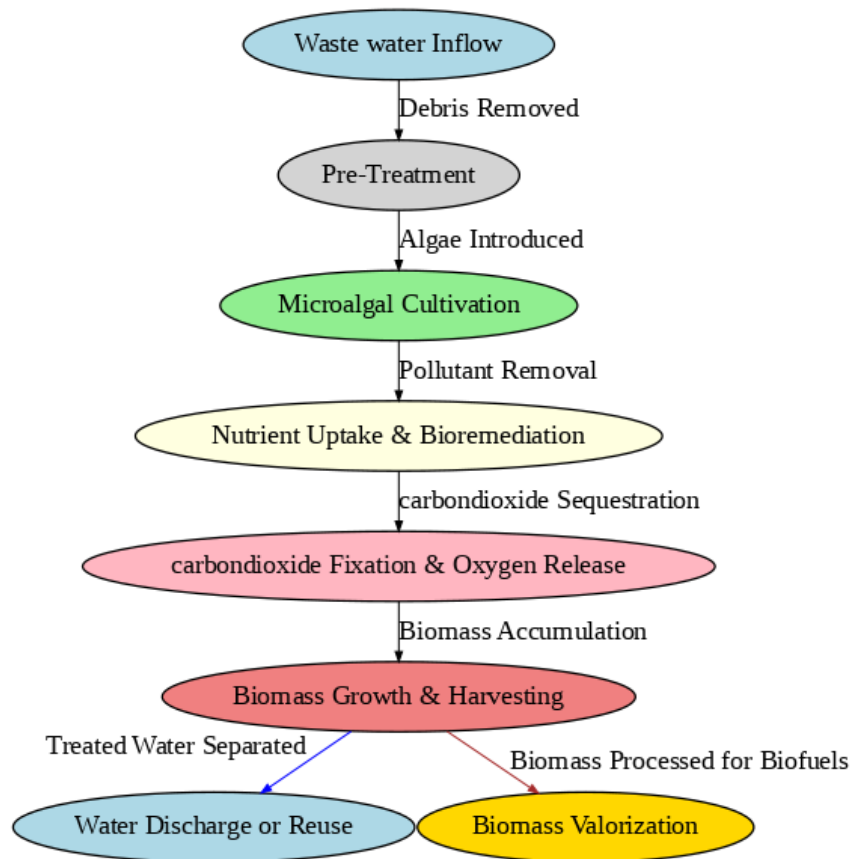


Figure 1. Microalgal Based Wastewater Treatment Process

3. Industrial Applications and Prospects

3.1 Microalgae in Pharmaceuticals and Nutraceuticals

It was discovered that microalgae have become a promising source of bioactive compounds for the pharmaceutical and nutraceutical industries. Astaxanthin, fucoxanthin, phycocyanins, essential fatty acids and polysacchrides are produced by them and could be used as a part of functional foods, dietary supplements and therapeutic agents. Recently, it was identified that microalgae contain anti-inflammatory, antimicrobial, and anti-cancer properties and hence these are valued in drug discovery as well as disease management [11].

3.2 Role of Microalgae in Biofuel Production

Microalgal lipids are realized into biodiesel, bioethanol, biohydrogen and biogas to enrich the biofuel industry. Biofuels based on the use of microalgae provide advantages such as high lipid productivity, carbon sequestration, and the ability to grow on land not cultivated for food use. Yet, genetic engineering, bioreactors technology, and harvest techniques that are economically feasible still need to be developed to overcome problems such as high production costs, energy intensive harvesting and low conversion efficiency [12].

3.3 Microalgae in Cosmetics and Personal Care

Microalgae derived carotenoids, polysaccharides, peptides and flavonoids are widely used in the cosmetics industry for the formulations on anti aging, UV protection, skin hydration and anti pigmentation. Since their antioxidant and anti inflammatory properties they are the best in natural skincare and hair care products. Now, companies are adding spirulina, chlorella, and haematococcus extracts to moisturizers, serums, sunscreens and anti-wrinkle creams in line with the consumer want for sustainable and natural personal care [13].

3.4 Agricultural Applications: Biofertilizers and Biopesticides

As biofertilizer and biopesticide, microalgae have a great potential to enhance soil fertility and promote plant growth using lesser amount of chemical fertilizers so as to contribute to a sustainable agriculture. They promote the availability of more nutrients to the soil including increasing microbial diversity and providing natural defense mechanisms against plant pathogens. Microalgae derived biostimulants also enhance drought tolerance, crop yield as well as stress resistance in plants [14].

3.5 Industrial Wastewater Treatment and Environmental Benefits

The consequential integration of microalgae into wastewater treatment systems is one of the major industrial breakthroughs that allows them to remove nitrates, phosphates, heavy metals and organic pollutants simultaneously while sequestering CO₂. The industries like of pharmaceuticals, petrochemicals, textiles, and food processing are generating large volumes of wastewater, where these applications are found especially useful. The feasibility of large scale adoption falls in the dual function of bioremediation and biomass generation [15].

3.6 Economic Feasibility and Cost-Effectiveness

Feasibility of the microalgal applications depends on such cultivation infrastructure, harvesting techniques, energy input, and product recovery efficiency. Overall, though the initial investment costs are high, a biorefinery approach, combining biofuel production and bioenergy products, carbon sequestration and wastewater treatment, and high value compound extraction leads to much more economic viability. Scalability of microalgal industries will be realized with advances in AI driven monitoring, cost effective bioreactors as well as government incentives and In order to assess the cost effectiveness and feasibility of microalgal applications, there must be a comparative analysis of different industrial sectors [16]. Major cost factors and strategies for economic optimization for different microalgae-based industries are presented in Table 6.

Table 6: Economic Feasibility and Cost Analysis of Microalgal Industrial Applications [17]

Industry Sector	Major Cost Factors	Challenges	Optimization Strategies
Pharmaceuticals	Extraction & purification	High processing cost	Genetic engineering, scalable bioreactors
Biofuels	Cultivation & lipid extraction	Low conversion efficiency	Strain selection, cost-effective harvesting
Cosmetics	Formulation & stability	Product consistency	Microencapsulation, natural preservatives
Agriculture	Production scale-up	Market adoption	Policy incentives, cost subsidies
Wastewater Treatment	Infrastructure setup	Energy-intensive processes	AI-driven monitoring, hybrid systems

4. Environmental Benefits and Sustainability

4.1 Reduction of Carbon Footprint and Greenhouse Gas Emissions

Microalgae are very important in the mitigation of climate change as they photosynthesise CO₂ from industrial emissions and convert it into biomass. Therefore, the microalgae based systems are a promising way to sequester atmospheric CO₂ and reduce the greenhouse gas (GHG). Furthermore, microalgae are able to assimilate methane (CH₄) and nitrogen oxides (NO_x) from industrial exhausts as technique for air pollution control and climate mitigation [18].

4.2 Nutrient Recovery and Biomass Utilization

Nutrient recovery, especially nitrogen and phosphorus, is made possible with microalgae based wastewater treatment. Repurposing the harvested microalgal biomass into biofertilizers, animal feed, bioplastics and biofuels would be a waste-to-resource bioproduct option that could be sustainable. The environmental sustainability of this closed loop system is such that this reduces dependency on synthetic fertilizers, and reduces eutrophication risks in water bodies [19].

4.3 Potential for Circular Economy and Zero-Waste Approaches

The utilization of microalgae to integrate into different industrial sectors envisions the realization of principles of the circular economy by valorising wastes and promoting resource efficiency. One of the microalgal systems is a zero waste system that simultaneously attends to wastewater treatment, carbon capture, as well as bio product generation. Biorefineries can be adopted by industries that multiple valuable compounds like proteins, lipids, pigments, are extracted from microalgal biomass to ensure maximum utilization of the biomass [20]. Microalgae's contribution to that range of sustainability is summarized in Table 7.

Table 7. Role of Microalgae in Sustainability and Circular Economy [21]

Sustainability Aspect	Contribution of Microalgae	Environmental Impact
Carbon Sequestration	CO ₂ absorption from industrial sources	Reduction in greenhouse gas emissions
Wastewater Treatment	Removal of nitrates, phosphates, and heavy metals	Prevention of water pollution
Bioenergy Production	Conversion to biodiesel, bioethanol, and biogas	Reduction in fossil fuel dependency
Bioplastic Production	Development of biodegradable polymers	Reduction in plastic waste
Agriculture	Use as biofertilizers and soil conditioners	Decreased reliance on chemical fertilizers

5. Challenges and Limitations

microalgal cultivation has a great potential, but it is hindered by several challenges that warrant addressing before this technology can be scaled out in the market. Its major limitation is the growth optimization and scalability, because diverse factors, like light availability, nutrient imbalance and contamination risks heavily affected biomass productivity. To support broad application on a large scale, controlled bioreactor systems or open pond technologies are required, implying high levels of both cost and space investment as well as operational inefficiency [22]. To ensure commercial viability, growth conditions have to be optimized, strain selection has to be made and reactor design has to be

optimized. A second, important challenge is that microalgal processing is both expensive and energy hungry. Provided are energy and economic feasibility studies of current methods of harvesting and downstream processing microalgal biomass, such as centrifugation, flocculation, and membrane filtration that are energy intensive. Large scale applications are economically unfeasible due to these inefficiencies [23]. In order to address this, research is aimed towards the development of energy efficient drying methods, low cost harvesting techniques, and in combination with biofilm based systems, the overall cost effectiveness of microalgal technologies. Apart from technical and economic barriers, regulatory and policy barriers are also enormous barriers to the commercialization of microalgae based products. Difficulties in securing approvals of microalgae biofuels, nutraceuticals and wastewater treatment applications are due to there being no set standards for the safety, quality control or compliance in the environment [24]. Further, inconsistent policies for wastewater discharge regulations, biofuel subsidies, or the approvals on food safety under Amazon's control across different countries hamper the general industrial adoption. Large scale deployment of microalgal technologies will be prompted by establishing harmonized regulatory frameworks, government incentives and supportive policies [25]. Comparison of Microalgal Wastewater Treatment with Conventional Methods are given in Table 8.

Table 8. Comparison of Microalgal Wastewater Treatment with Conventional Methods [26, 27]

Parameter	Microalgal Treatment	Conventional Methods (Activated Sludge, Chemical, etc.)
Pollutant Removal Efficiency	High removal of nutrients (N, P), heavy metals, and organic matter	Effective for organic pollutants but limited in nutrient removal
Carbon Footprint	CO ₂ sequestration through photosynthesis	High CO ₂ emissions due to aeration and chemical treatments
Energy Requirement	Moderate (depends on light, reactor type)	High (intensive aeration, chemical processing)
Biomass Utilization	Valuable biomass can be used for biofuels, fertilizers, and pharmaceuticals	Sludge disposal is costly and environmentally challenging
Operational Cost	Lower long-term cost with sustainable reuse	High due to energy and chemical demands
Scalability	Challenging (light penetration, reactor design, contamination risks)	Well-established at industrial scale
Regulatory Approvals	Emerging policies, requires standardization	Established regulations for wastewater treatment
Sustainability	Highly sustainable, supports circular economy	Resource-intensive, generates waste
Potential for Industrial Adoption	High future potential with technological advancements	Already widely adopted

6. Future Perspectives and Research Directions

6.1 Advances in Genetic Engineering and Biotechnological Interventions

Recent advancements in synthetic biology and metabolic engineering are instrumental to the creation of high-value and high-yielding microalgal strains that produce lipids, remove pollutants, and has high biomass yield. It has become easy to improve the features of plants and microorganisms, either to enhance their ability to survive environmental conditions or to increase efficiency of bioproduct

formation, using CRISPR-Cas9 and other gene-editing methods. Future work, therefore, should be aimed at strain improvement to obtain higher yields and utilising the strain for multiple functions [28].

6.2 Smart Bioreactor Systems and Automation in Microalgal Treatment

As a result of implementing AI, ML, and IoT-based automation into bioreactor systems, real-time monitoring, process control, and energy can be effectively improved. Advanced photobioreactors that allow for controlling light intensity and spectral distribution, CO₂ concentration and nutrient supply at large scales will enhance the production of microalgae. Incorporating microalage and bacterial cultures could be feasible since such cultures enhance the efficiency of waste degradation or conversion to bioenergy [29].

6.3 Potential for Large-Scale Commercialization and Industrial Adoption

This is because the commercialization of microalgae operates under the macro trend of the bioeconomy to grasp future opportunities in cost-effective cultivation, downstream processing, and regulation of microalgae technologies. It will thus; the available industry, governmental encouragement and temptations of carbon credit milestones may spur investment in large scale wastewater treatment plants, bio refineries and prospect nutraceutical industries. These opportunities for the best utilization of scalable microalgal applications will set up the grounds for a global shift towards sustainable solutions [30].

Conclusion

Microalgal wastewater treatment is a valuable game changer that simultaneously addresses environmental sustainability and industrial value. This way, it could be a key alternative to traditional treatment methods as it can remove pollutants; capture CO₂; and turn out to be high value biomass. However, applications include biofuels, pharmaceutical, cosmetics, and agriculture, which provides a path toward a circular economy and zero waste and scalability, high cost, and regulatory hurdles are key challenges. Large scale adoption can be facilitated by smart bioreactors along with advancement in biotechnology and cost effective harvesting. It is important to identify which policy supports, industry collaborations and innovative engineering solution are needed to achieve the full potential of this technology. Microalgae wastewater treatment is poised for sustainable, economically viable and worldwide adoption through research and technological developments, from waste to wealth and protecting the planet.

Reference

1. Mehar J, Shekh A, Uthaiah MN, Sandeep M. Potential of microalgae for integrated biomass production utilizing CO₂ and food industry wastewater. In: Pandey A, Chang J-S, Soccol CR, Lee D-J, Chisti Y, editors. Biorefineries: Integrated Biochemical Processes for Liquid Biofuels. Elsevier; 2019. p. 41–67.
2. Ansari FA, Gupta SK, Bux F. Microalgae: A biorefinery approach to the treatment of aquaculture wastewater. In: Gupta SK, Bux F, editors. Application of Microalgae in Wastewater Treatment. Springer; 2019. p. 69–83.

3. Shah MM. Astaxanthin production by microalgae *Haematococcus pluvialis* through wastewater treatment: waste to resource. *Application of Microalgae in Wastewater Treatment: Volume 2: Biorefinery Approaches of Wastewater Treatment*. 2019;17-39.
4. Kumar D, Singh B, Ankit. Phycoremediation of nutrients and valorisation of microalgal biomass: An economic perspective. In: Gupta SK, Bux F, editors. *Application of Microalgae in Wastewater Treatment*. Springer; 2019. p. 1–15.
5. Binnal P, Babu PL. Performance evaluation of laboratory scale photobioreactor for treatment of municipal wastewater using microalgae *Chlorella protothecoides*. *Bioresour Technol*. 2017;242:311–9.
6. Chinnasamy S, Bhatnagar A, Hunt RW, Das KC. Microalgae cultivation in a wastewater dominated by carpet mill effluents for biofuel applications. *Bioresour Technol*. 2010;101(9):3097–105.
7. Shandilya KK, Pattarkine VM. Using microalgae for treating wastewater. In *Advances in Feedstock Conversion Technologies for Alternative Fuels and Bioproducts 2019 Jan 1* (pp. 119-136). Woodhead Publishing.
8. Hernandez C, Zhou J, Kim H, Liu C, Yang W, Chen J. CO₂ biofixation using microalgae: Recent progress and future perspectives. *Environ Sci Technol*. 2022;56(17):12234–49.
9. Hwang JH, Church J, Lee SJ, Park J, Lee WH. Use of microalgae for advanced wastewater treatment and sustainable bioenergy generation. *Environmental Engineering Science*. 2016 Nov 1;33(11):882-97.
10. Garcia D, Moreno R, Xu L, Saito H, Mohan R, Patel K. High-value metabolites from microalgae: Potential applications in cosmetics and pharmaceuticals. *Trends Biotechnol*. 2021;39(12):1321–35.
11. Estevez R, Aguado-Deblas L, López-Tenllado FJ, Luna C, Calero J, Romero AA, Bautista FM, Luna D. Biodiesel is dead: Long life to advanced biofuels—A comprehensive critical review. *Energies*. 2022 Apr 26;15(9):3173.
12. Pajot A, Hao Huynh G, Picot L, Marchal L, Nicolau E. Fucoxanthin from algae to human, an extraordinary bioresource: Insights and advances in up and downstream processes. *Marine drugs*. 2022 Mar 23;20(4):222.
13. Sharma PK, Saharia M, Srivastava R, Kumar S, Sahoo L. Tailoring microalgae for efficient biofuel production. *Frontiers in Marine Science*. 2018 Nov 21;5:382.

14. Dini I. The potential of algae in the nutricosmetic sector. *Molecules*. 2023 May 11;28(10):4032.
15. Tian L, Chen P, Jiang XH, Chen LS, Tong LL, Yang HY, Fan JP, Wu DS, Zou JP, Luo SL. Mineralization of cyanides via a novel Electro-Fenton system generating $\bullet\text{OH}$ and $\bullet\text{O}_2^-$. *Water Research*. 2022 Feb 1;209:117890.
16. Zhou Q, Shen H, Wu C, Feng L, Kwon C, Ortiz L. Biorefinery approaches for sustainable microalgal processing. *Biotechnol Biofuels*. 2023;16(1):54.
17. Gomez J, Kim T, Park H, Ahmed S, Tanaka Y, Singh A. Techno-economic analysis of microalgal biofuel production. *Appl Energy*. 2022;319:119365.
18. Lal R. Carbon sequestration. *Philosophical Transactions of the Royal Society B: Biological Sciences*. 2008 Feb 27;363(1492):815-30.
19. Parmanik A, Bose A. Magnetic nanoparticles used in biosensors. In *Materials and Components of Biosensors in Healthcare* 2025 Jan 1 (pp. 165-174). Academic Press.
20. Rodriguez H, Perez D, Li H, Garcia A, Park J, Sharma R. Advances in synthetic biology for microalgal engineering. *Metab Eng*. 2022;72:75–90.
21. Park W, Zhang X, Kang J, Lee S, Wu Y, Patel D. Machine learning applications in microalgal cultivation. *Comput Chem Eng*. 2023;172:107636.
22. Kumar V, Bux F, Gupta SK. Phycoremediation of heavy metals by microalgae: A sustainable approach. *J Environ Chem Eng*. 2022;10(4):107865.
23. Singh A, Tiwari P, Dubey N, Mishra R, Yadav A. Microalgae-based biofuels: Challenges and future directions. *Renew Sustain Energy Rev*. 2023;171:113061.
24. Sharma N, Patel A, Bhattacharya S, Kumar R. Optimization strategies for high lipid accumulation in microalgae for biodiesel production. *Biotechnol Biofuels*. 2022;15(1):82.
25. Choudhary R, Verma P, Singh R, Mishra A, Gupta R. Sustainable biohydrogen production from microalgae: Advances and perspectives. *Int J Hydrogen Energy*. 2021;46(55):27735–50.

26. Rajendran V, Kumar R, Das K. Microalgal biorefineries: Sustainable solutions for wastewater remediation and bioenergy. *Algal Res.* 2023;65:103011.
27. Saxena P, Yadav R, Meena G, Kapoor M. Biotechnological advancements in microalgal CO₂ sequestration for climate change mitigation. *Bioresour Technol.* 2022;360:127605.
28. Pandey M, Sharma A, Kumar P, Das S. Economic feasibility of microalgae-based wastewater treatment systems. *J Water Process Eng.* 2023;52:103529.
29. Mishra P, Gupta R, Patel A, Bhattacharya A. Role of microalgae in industrial effluent treatment: Case studies and real-world applications. *Water Res.* 2022;215:118271.
30. Yadav V, Kumar D, Singh N, Pandey A. Potential of microalgal biochar for soil amendment and carbon sequestration. *Sci Total Environ.* 2023;859:160012.